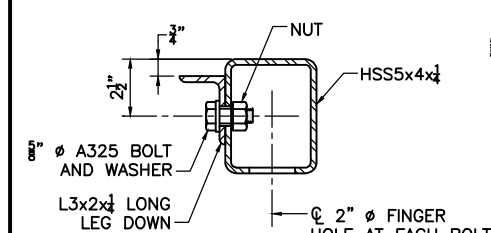
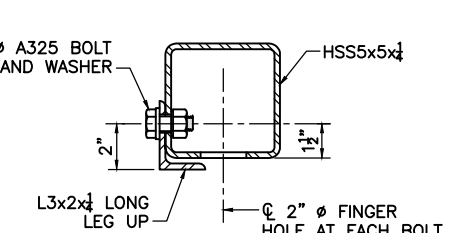


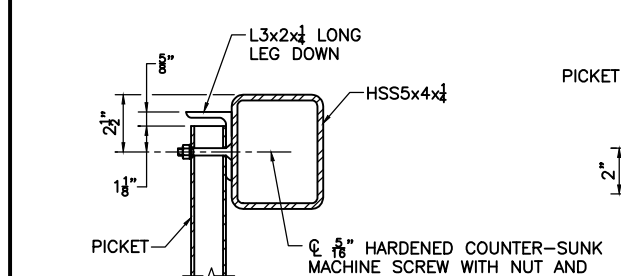
BRIDGE RAILING ELEVATION
SCALE: 1" = 1'-0"



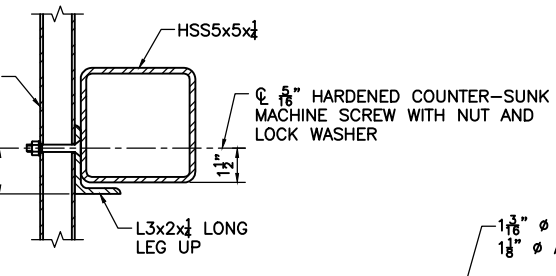
SECTION 2



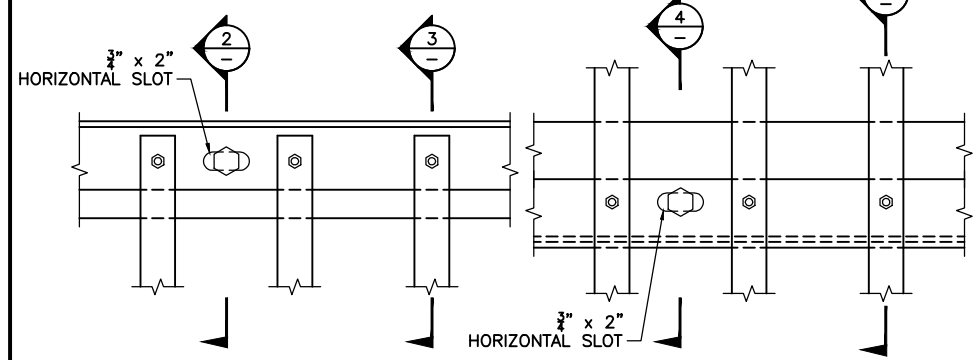
SECTION 4



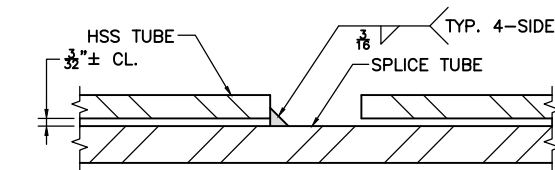
SECTION 3



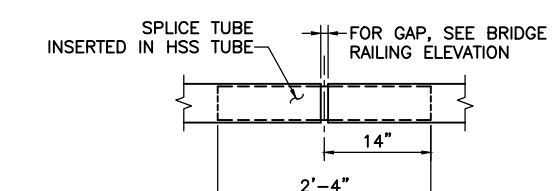
SECTION 5



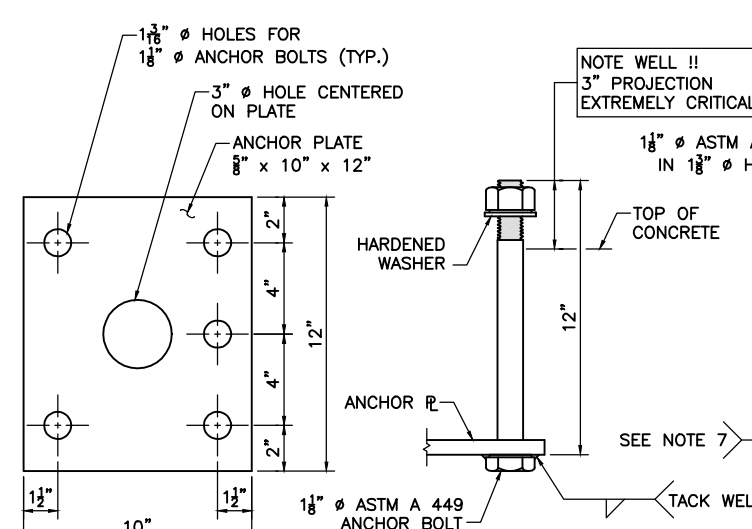
TYPICAL PICKET TO RAIL DETAILS
SCALE: 3" = 1'-0"



SPICE DETAIL
FULL SIZE

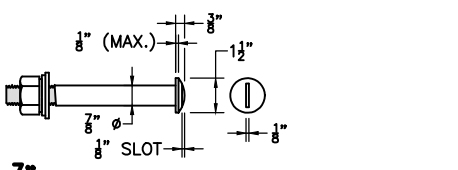


TYPICAL SPICE
SCALE: 1" = 1'-0"

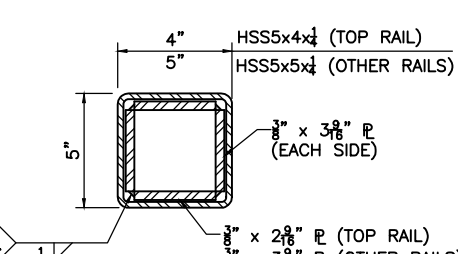


ANCHOR PLATE
SCALE: 3" = 1'-0"

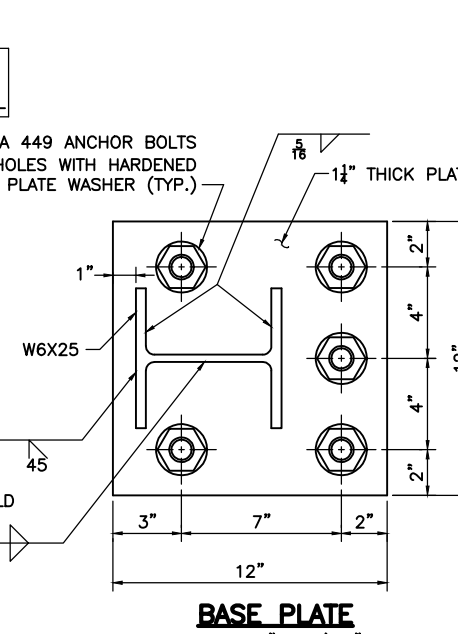
ANCHOR BOLT
SCALE: 3" = 1'-0"



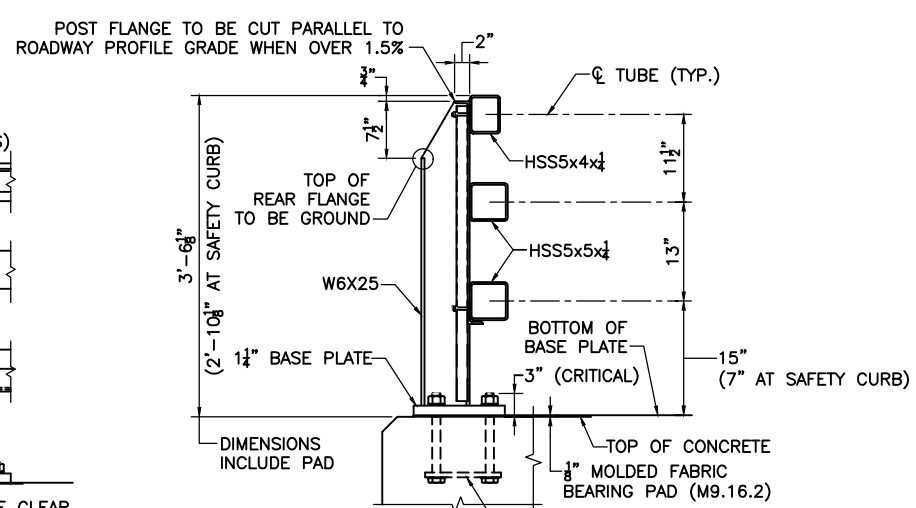
7/8" Ø ROUND HEAD BOLT
SCALE: 3" = 1'-0"



SPICE TUBE DETAILS
SCALE: 3" = 1'-0"

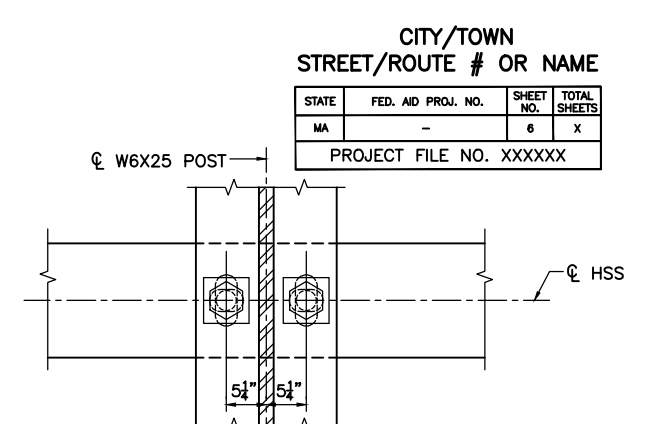


BASE PLATE
SCALE: 3" = 1'-0"



NOTE:
SECTION AT SIDEWALK SHOWN. SECTION AT SAFETY CURB SIMILAR, EXCEPT AS NOTED.

SECTION 1
SCALE: 1" = 1'-0"



NOTE:
CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS
SCALE: 1" = 1'-0"

W6X25 POST (SET PLUMB)

CAST CONCRETE PAD MONOLITHICALLY WITH SIDEWALK AND SAFETY CURB

1" ALL AROUND BASE PLATE

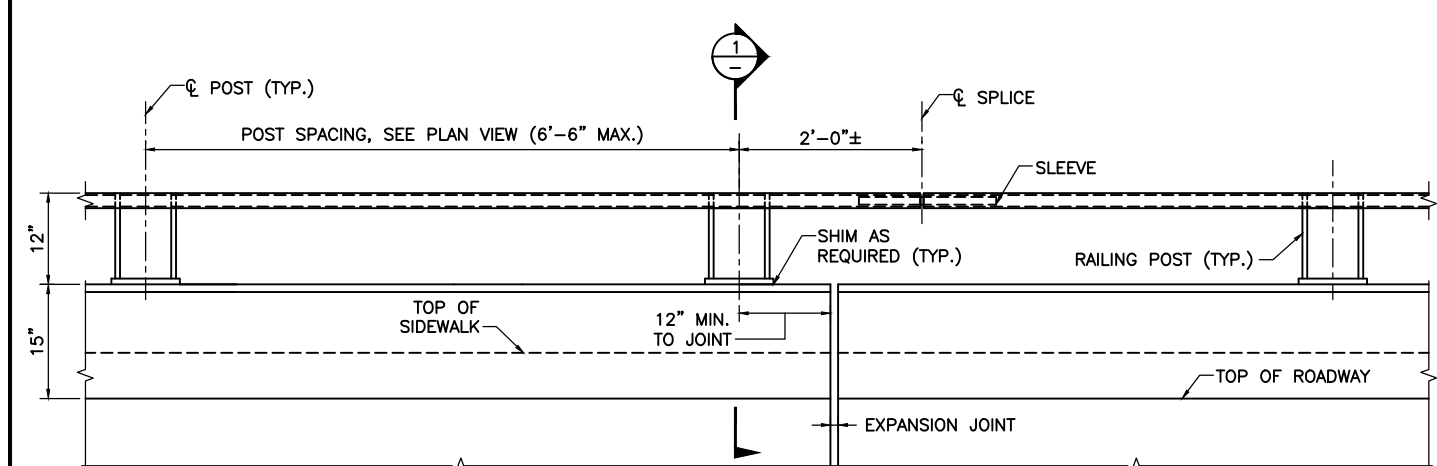
LEVEL BEARING AREA ACCURATELY FINISHED

45° (3 SIDES)

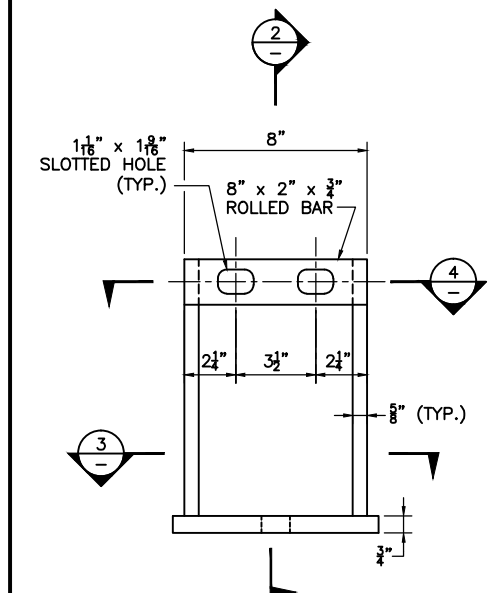
SETTING OF POSTS (PROFILE GRADE OVER 1.5%)
SCALE: 1" = 1'-0"

- RAILING NOTES:**
1. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 270 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING (HSS) SHALL CONFORM TO THE REQUIREMENTS OF ASTM A 500 WITH A CERTIFIED Fy = 50 KSI MINIMUM. THE MINIMUM HORIZONTAL BENDING RADIUS OF THE HSS TUBING SHALL BE 8 FEET. PICKET CARRIER ANGLES, ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 270 GRADE 36. PICKET TUBING SHALL CONFORM TO ASTM A 513 WITH Fy = 36 KSI MIN. OR A 500 GRADE B.
 2. ALL STEEL (EXCEPT THE 5/8" ANCHOR PLATE AND FASTENERS) SHALL BE GALVANIZED AND PAINTED DARK BRONZE (FEDERAL STD. 595B COLOR NO. 10045). ANCHOR PLATE SHALL BE GALVANIZED ONLY. HEADS OF 7/8" Ø ROUND HEAD BOLTS SHALL BE PAINTED TO MATCH RAIL.
 3. ANCHOR BOLTS SHALL BE SET WITH TEMPLATES. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN AFTER STEEL IS IN PLACE.
 4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF FOUR (4) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN THE PANELS OVER EXPANSION JOINT.
 5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
 6. ALL POSTS TO BE PLUMB WHEN PROFILE GRADE EXCEEDS 1.5%. FOR PROFILE GRADES LESS THAN 1.5%, POSTS SHALL BE SET PERPENDICULAR TO GRADE.
 7. POST FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING. WELD SHALL BE BACK-GROUGED ON BACK SIDE EXCEPT AT WEB. WELD IS THE SAME ON BOTH FLANGES.
 8. 7/8" Ø ROUND HEAD BOLTS SHALL CONFORM TO THE CHEMICAL AND PHYSICAL REQUIREMENTS OF AASHTO M 164.

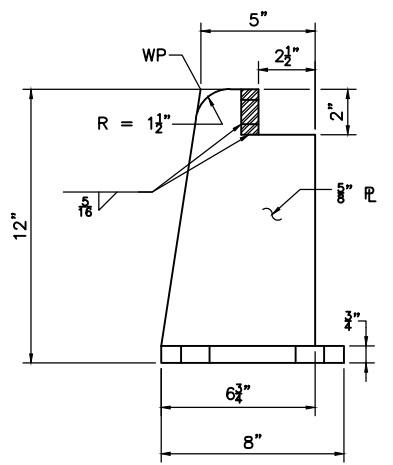
MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



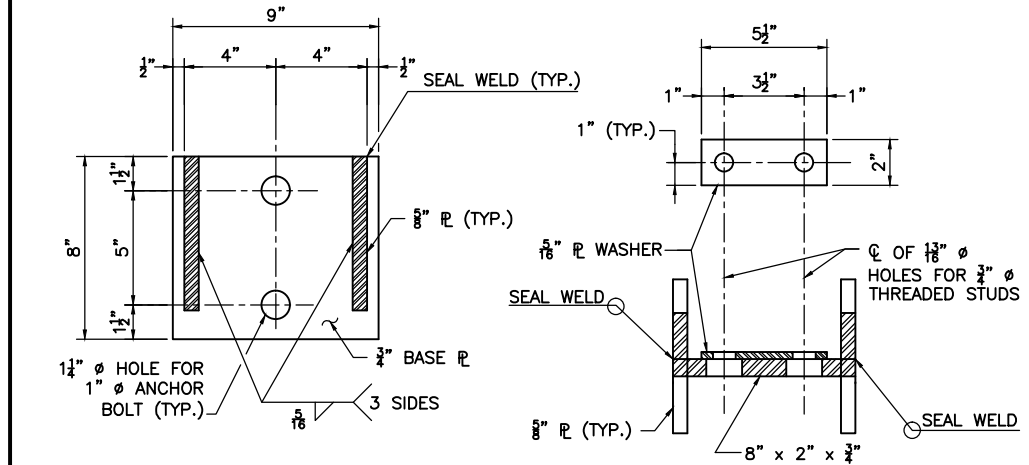
ELEVATION
SCALE: 1" = 1'-0"



ELEVATION

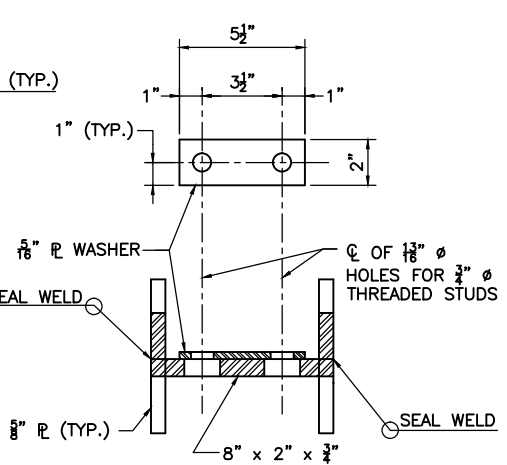


SECTION 2

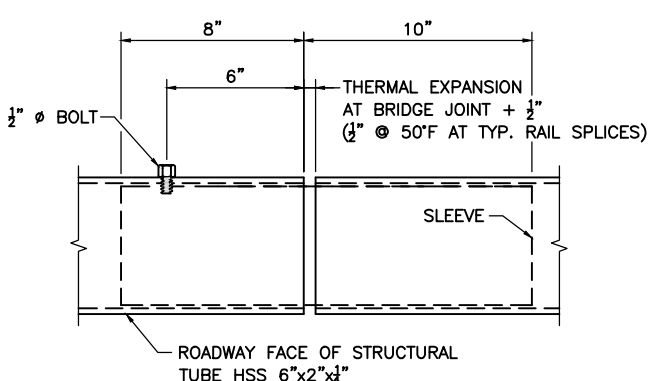


SECTION 3

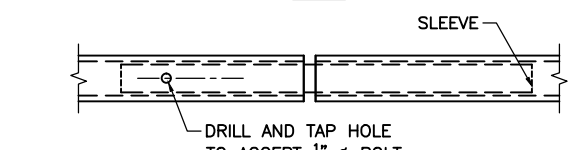
RAIL POST DETAILS
SCALE: 3" - 1'-0"



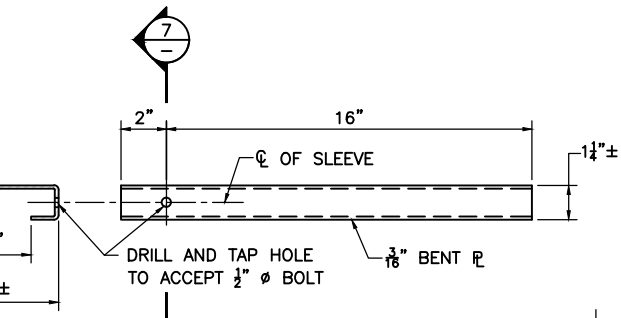
SECTION 4



PLAN

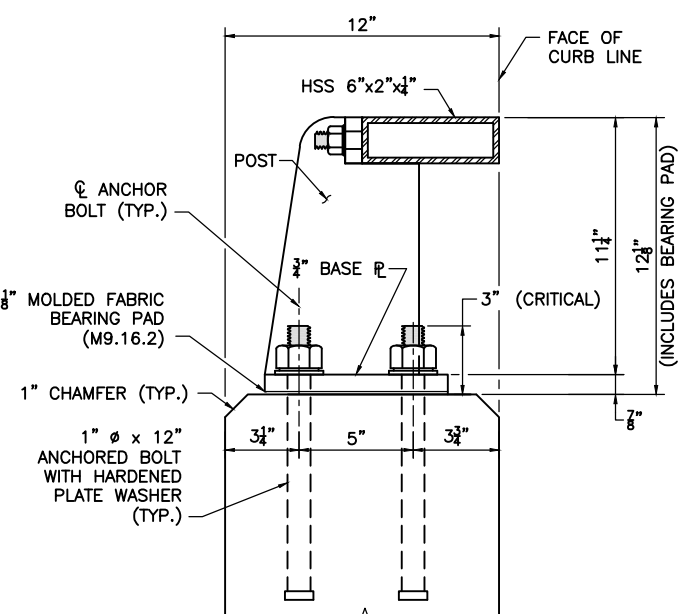


REAR ELEVATION

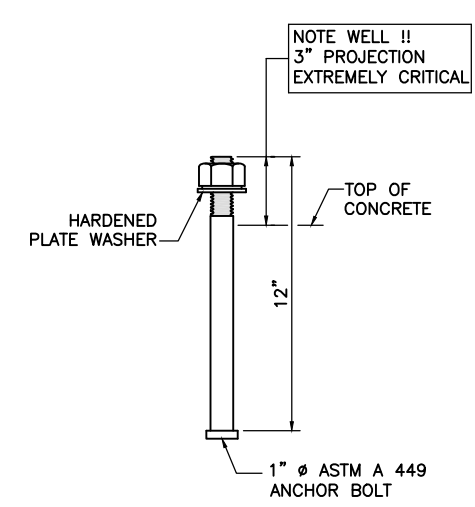


SECTION 7

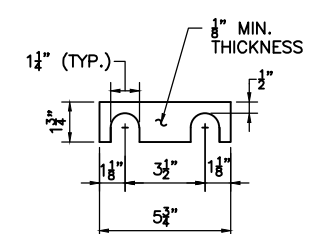
TYPICAL SPLICE DETAILS
SCALE: 3" - 1'-0"



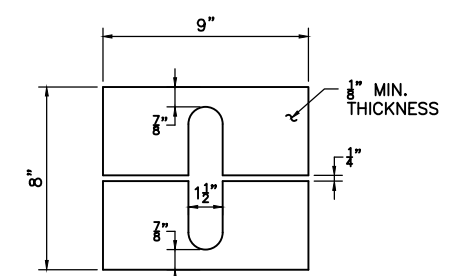
SECTION 1
SCALE: 3" - 1'-0"



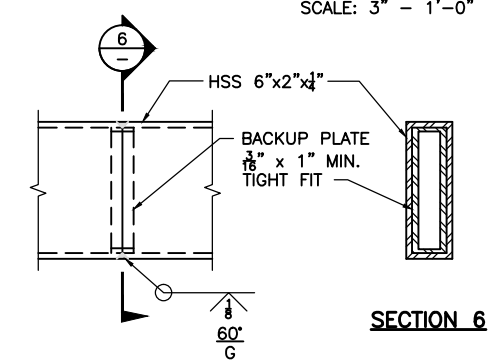
ANCHOR BOLT
SCALE: 3" - 1'-0"



RAILING SHIM DETAIL
SCALE: 3" - 1'-0"

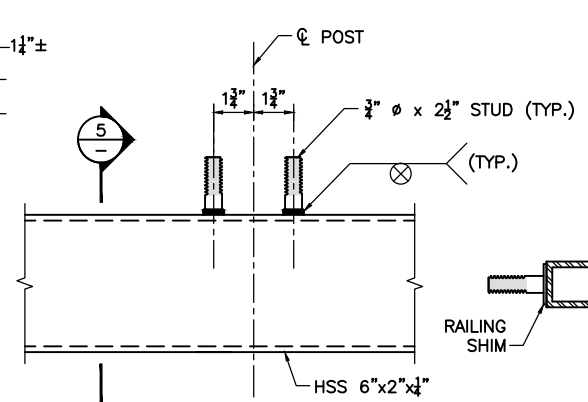


NOTE:
BEVEL SHIM AS REQUIRED TO ENSURE POSTS ARE ERECTED PLUMB.
POST SHIM DETAIL
SCALE: 3" - 1'-0"



SECTION 6

TUBE-WELDED SPLICE
SCALE: 3" - 1'-0"



PLAN

SECTION 5

STUD DETAIL
SCALE: 3" - 1'-0"

NOTE WELL !!
3" PROJECTION
EXTREMELY CRITICAL

CITY/TOWN STREET/ROUTE # OR NAME			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	6	X
PROJECT FILE NO. XXXXXX			

FINISH:

POSTS, RAILS, BASE PLATES, AND SPLICE TUBES SHALL RECEIVE XXXXXX FINISH.

MATERIALS:

STRUCTURAL STEEL TUBING _____ ASTM A 500 GRADE B GALVANIZED
POST AND BASE PLATE _____ AASHTO M 270 GRADE 36 GALVANIZED
ANCHOR BOLTS _____ ASTM A 449 GALVANIZED
NUTS, BOLTS, AND WASHER _____ ASTM A 325 GALVANIZED
STUD _____ ASTM A 108

GENERAL NOTES:

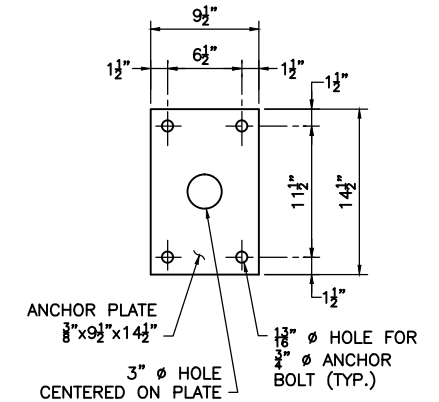
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF FOUR POSTS, IF POSSIBLE. IF NEEDED, HSS 6"x2"x1/4" RAILS MAY BE CONNECTED IN THE SHOP BY USING THE TUBE-WELDED SPLICES, AS SHOWN IN THE PROVIDED DETAIL.
- RAILS SHALL HAVE A TUBE SPLICE IN THE PANEL OVER A BRIDGE EXPANSION JOINT.
- ANCHOR BOLTS SHALL BE SET WITH TEMPLATES. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN AFTER STEEL IS IN PLACE.
- ALL POSTS TO BE PLUMB WHEN PROFILE GRADE EXCEEDS 1.5%. FOR PROFILE GRADES LESS THAN 1.5%, POSTS SHALL BE SET PERPENDICULAR TO GRADE.
- WELDING SHALL CONFORM TO THE REQUIREMENTS OF ANSI/AASHTO/AWS D.1.5, EXCEPT THAT WELDING OF THE TUBE-WELDED SPLICE SHALL CONFORM TO THE REQUIREMENTS OF ANSI/AWS D.1.1.

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

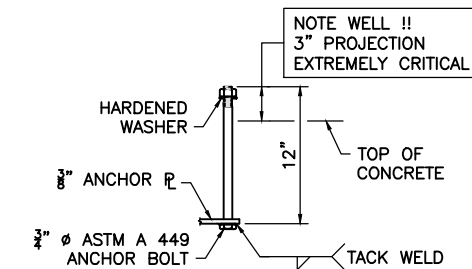
BR-2 BRIDGE RAILING

CITY/TOWN
STREET/ROUTE # OR NAME

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	X	X
PROJECT FILE NO. XXXXXX			



ANCHOR PLATE
SCALE 1 1/2" = 1'-0"



ANCHOR BOLT
SCALE 1 1/2" = 1'-0"

FINISH:

POST RAILS, BASE PLATES, AND SPLICE TUBES SHALL RECEIVE XXXXX FINISH.

MATERIALS:

STRUCTURAL STEEL TUBING _____ ASTM A 500 GRADE B GALVANIZED
POST AND BASE PLATE _____ AASHTO M 270 GRADE 36 GALVANIZED
ANCHOR BOLTS _____ ASTM A 449 GALVANIZED
NUTS, BOLTS, AND WASHER _____ ASTM A 325 GALVANIZED

GENERAL NOTES:

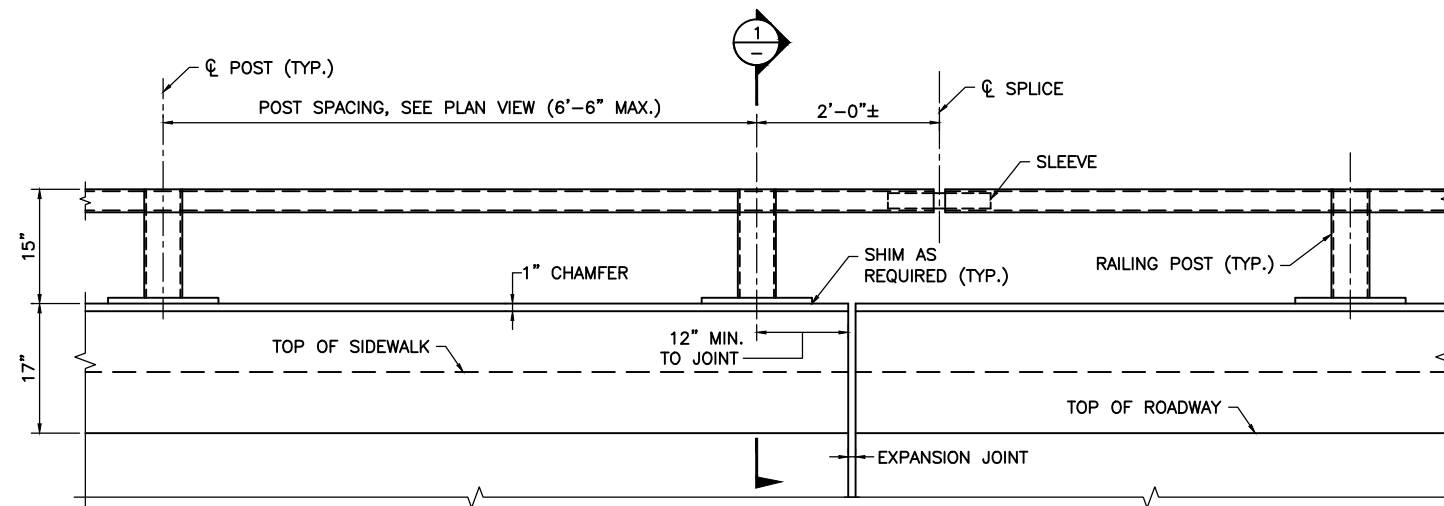
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF FOUR POSTS, IF POSSIBLE. IF NEED, HSS 8"x3"x1/4" RAILS MAY BE CONNECTED IN THE SHOP BY USING TUBE-WELDED SPLICES, AS SHOWN IN THE PROVIDED DETAILS.
- RAILS SHALL HAVE A TUBE SPLICE IN THE PANEL OVER A BRIDGE EXPANSION JOINT.
- ANCHOR BOLTS SHALL BE SET WITH TEMPLATES. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN A ADDITIONAL 1/8 TURN AFTER STEEL IS IN PLACE.
- ALL POSTS TO PLUMB WHEN PROFILE GRADE EXCEEDS 1.5%. FOR PROFILE GRADES LESS THAN 1.5%. POSTS SHALL BE SET PERPENDICULAR TO GRADE.
- WELDING SHALL CONFORM TO THE REQUIREMENTS OF ANSI/AASHTO/AWS D.1.5, EXCEPT THAT WELDING OF THE TUBE-WELDED SPLICE SHALL CONFORM TO THE REQUIREMENTS OF ANSI/AWS D.1.1

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

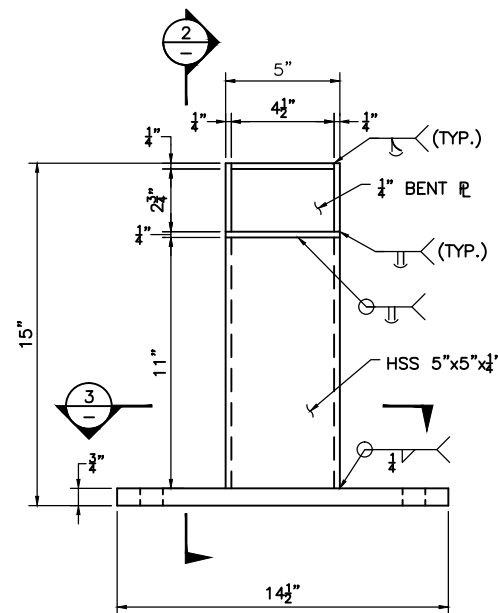
SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

Date: June 2013

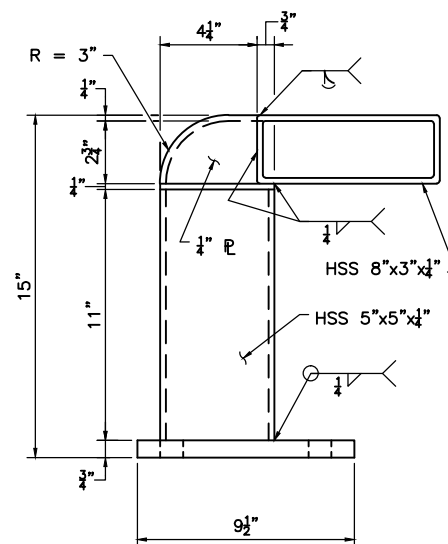
CM-TL3 BRIDGE RAILING



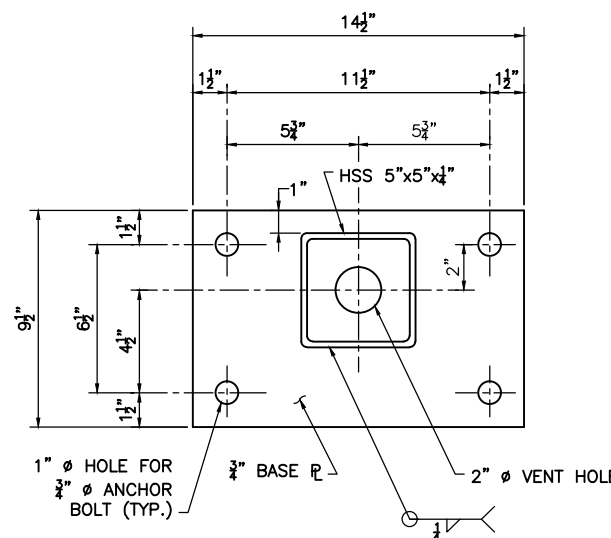
ELEVATION
SCALE: 1" = 1'-0"



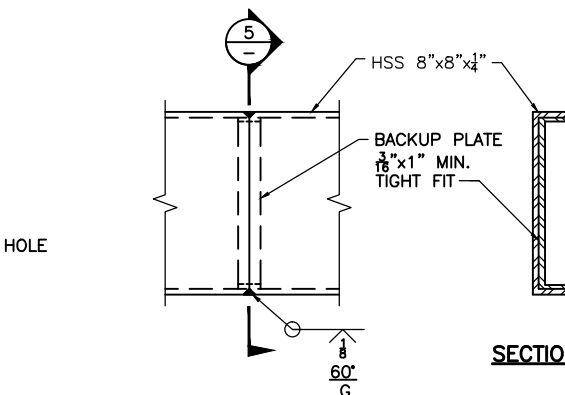
ELEVATION



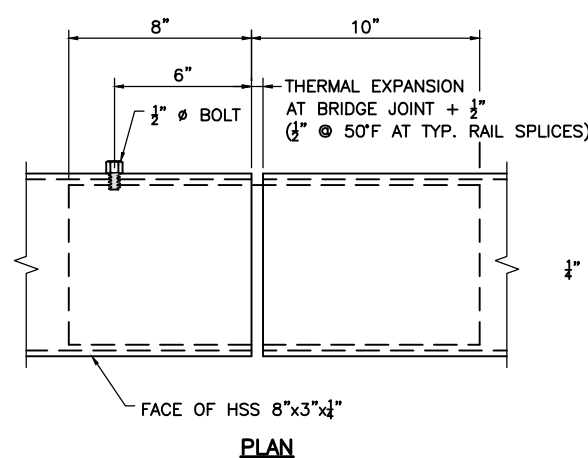
SECTION 2



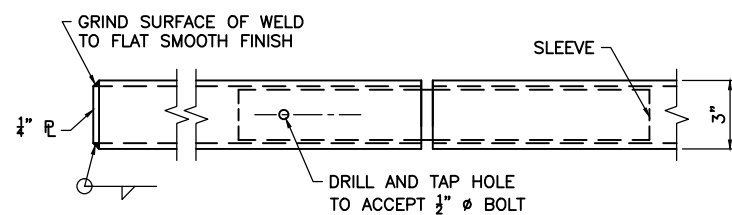
SECTION 3



TUBE-WELDED SPLICE
SCALE: 3" = 1'-0"

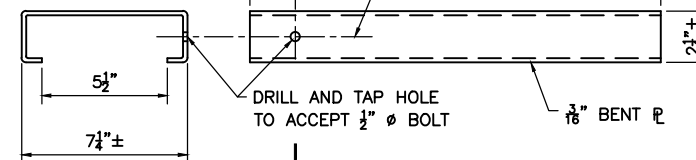


PLAN



RAIL CAP

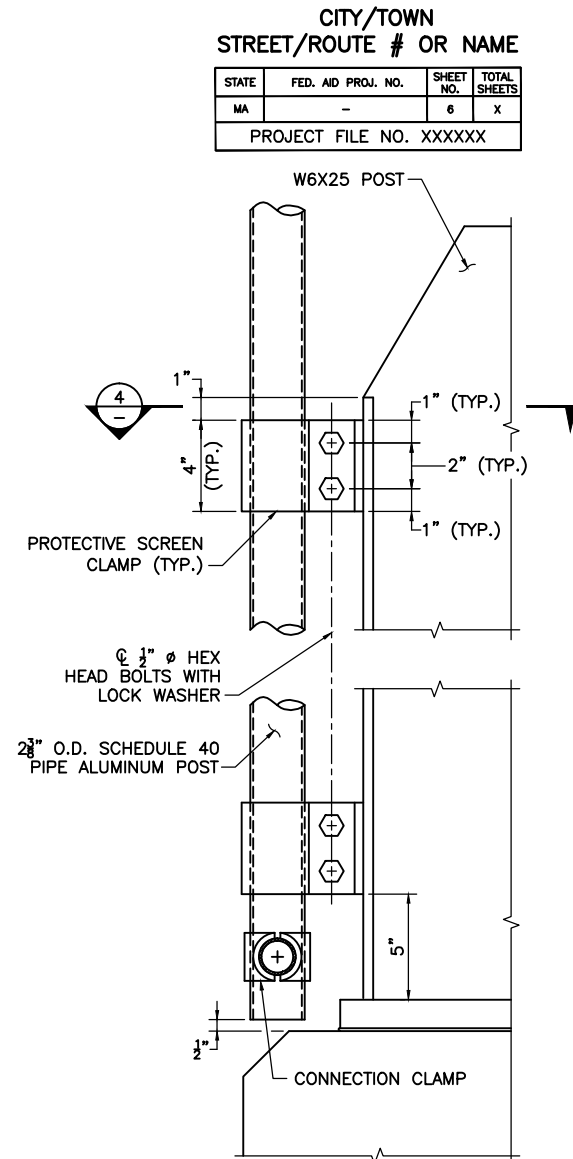
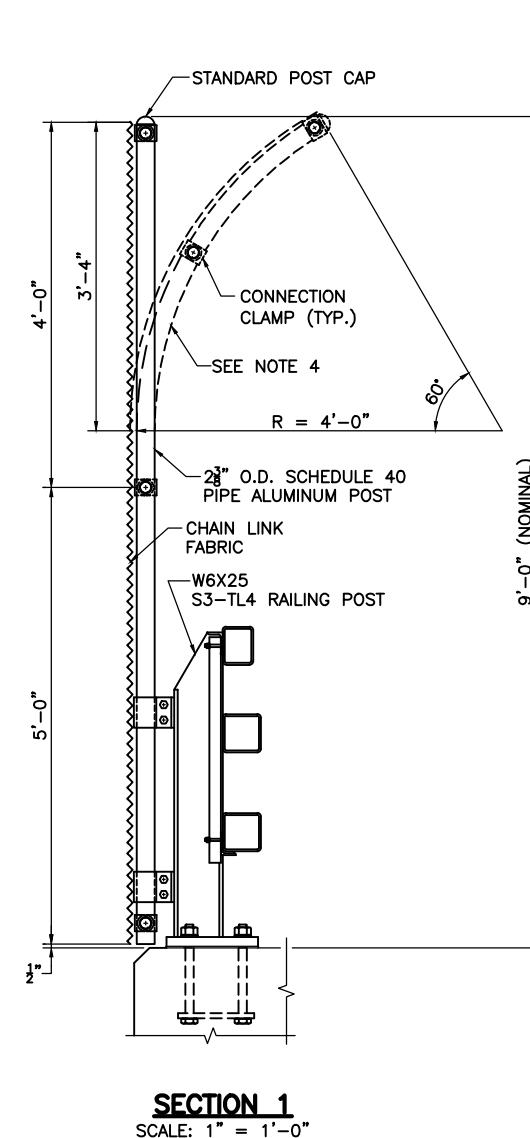
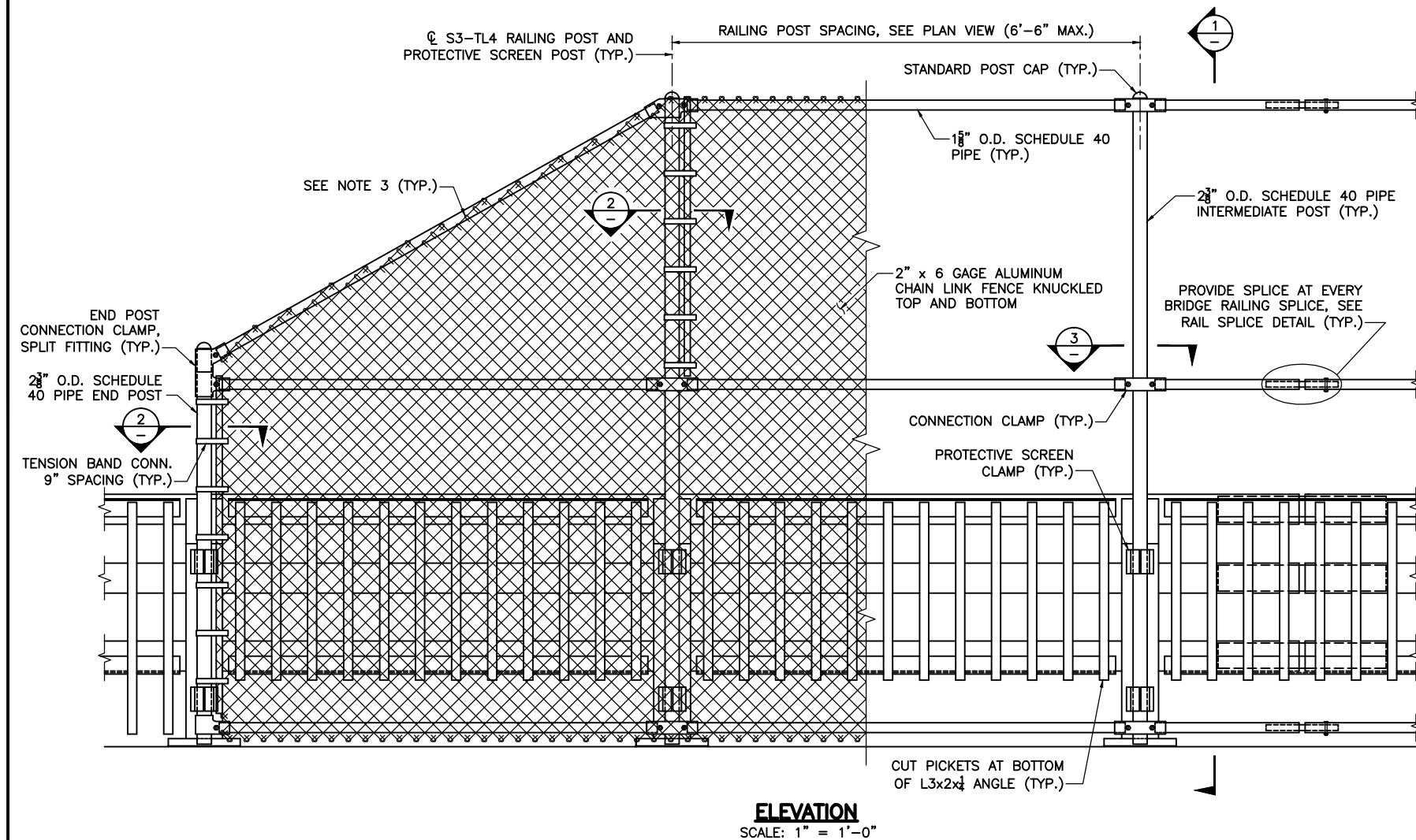
REAR ELEVATION



SECTION 4

SLEEVE

TYPICAL SPLICE DETAILS
SCALE: 3" = 1'-0"

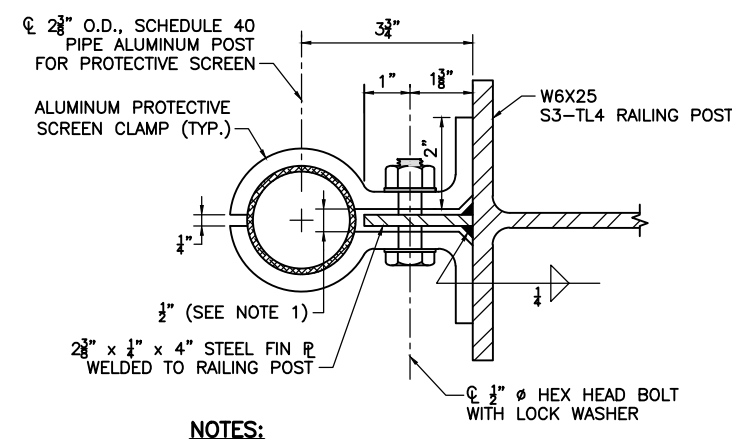
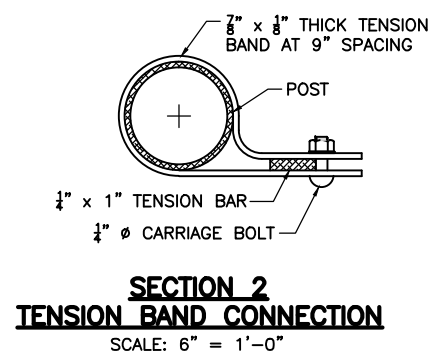
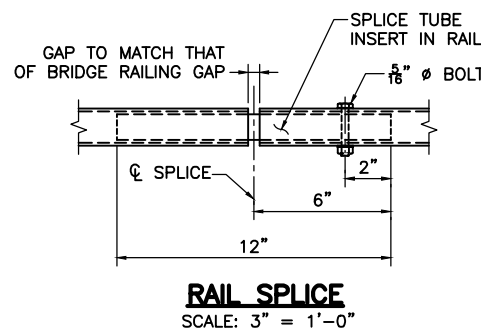


GENERAL NOTES:

- USE 6 GAGE TIES AT 12" O.C. TO ALL POSTS AND TOP 2 RAILS OR 3 RAILS (CURVED TOP). SPACE TIES TO BOTTOM RAIL AT 6" O.C.
- ALL ALUMINUM, INCLUDING HARDWARE AND FABRIC, SHALL RECEIVE A 4±1 MIL POLYESTER POWDER COAT FINISH. THE COLOR SHALL MATCH THE COLOR OF THE S3-TL4 RAILING.
- THE CHAIN LINK FABRIC SHALL BE SECURED BY KNUCKLING TOGETHER THE CUT ENDS OF THE FABRIC WIRE IN A MANNER SIMILAR TO THE ORIGINALLY MANUFACTURED END.
- THE SCREEN TREATMENT TO BE USED (CURVED OR STRAIGHT TOP) IS SPECIFIED ELSEWHERE ON THE CONSTRUCTION DRAWINGS.
- PICKETS ARE REQUIRED FOR CRASH SAFETY.

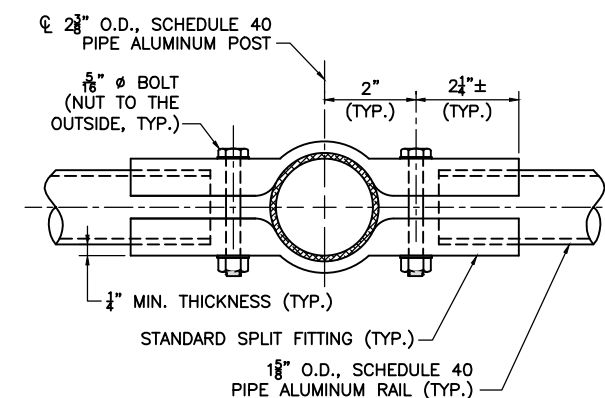
MATERIALS:

POST AND RAILS	ASTM B 221, ALLOY 6061-T6, SCHEDULE 40 PIPE
TENSION BARS, RAIL SPLICES, WASHERS, AND POST CONN. CLAMPS	ASTM B 221, ALLOY 6061-T6
FABRIC AND TIES	AASHTO M 181 TYPE III, ALLOY 6061-T89 OR T94; 6 GAGE
TENSION BANDS	ASTM B 221, ALLOY 6063-T5
BOLTS	ASTM B 316, ALLOY 2024-T4
NUTS	ASTM B 316, ALLOY 6061-T6
PROTECTIVE SCREEN CLAMPS	ASTM B 221, ALLOY 6061-T6



NOTES:

- DRAW FOR FABRICATION TO ENSURE CLAMPING ACTION.
- SLIGHT VARIATIONS IN EXTRUSION DIMENSIONS MAY BE SUBMITTED FOR APPROVAL.



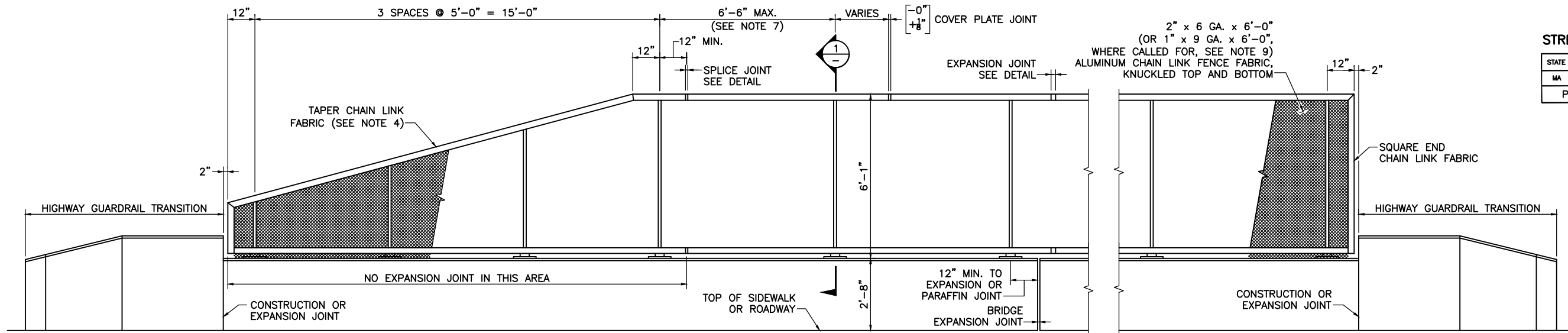
TYPE I PROTECTIVE SCREEN

SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

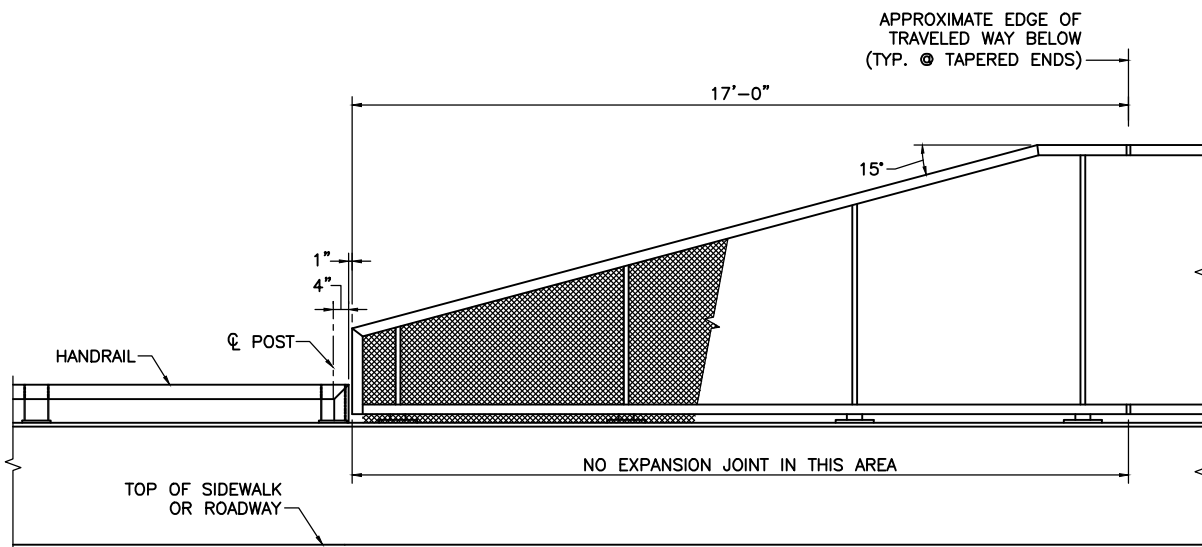
Date: June 2013

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

CITY/TOWN STREET/ROUTE # OR NAME			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	6	X
PROJECT FILE NO. XXXXXX			



PROTECTIVE SCREEN ELEVATION
SCALE: 1/2" = 1'-0"



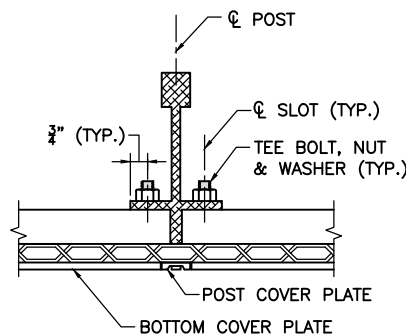
DETAIL AT HANDRAIL
SCALE: 1/2" = 1'-0"

GENERAL NOTES:

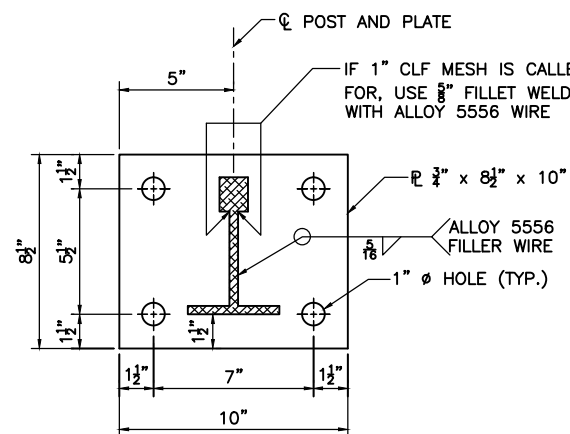
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF FOUR POSTS, IF POSSIBLE.
- RAILS SHALL HAVE AN EXPANSION JOINT IN THE PANEL OVER A BRIDGE EXPANSION JOINT AND AT 30 FOOT MAXIMUM SPACING ELSEWHERE.
- BOTTOM OF POST BASE PLATE TO BE SET ON A 1/4" MOLDED FABRIC BEARING PAD (M9.16.2). THE THICKNESS OF THE PAD SHALL BE IGNORED BY THE DETAILER.
- THE CHAIN LINK FABRIC SHALL BE SECURED BY KNUCKLING TOGETHER THE CUT ENDS OF THE FABRIC WIRE IN A MANNER SIMILAR TO THE ORIGINALLY MANUFACTURED END.
- WHERE THE R.O.W. FENCE MUST MEET THE SCREEN, USE THE SQUARE END TO HIGHWAY GUARDRAIL TRANSITION DETAIL.
- THE SCREEN END TREATMENT TO BE USED (SQUARE OR TAPERED) IS SPECIFIED ELSEWHERE ON THE CONSTRUCTION DRAWINGS.
- POST SPACING SHALL BE UNIFORM BETWEEN TAPERED ENDS.
- SET POSTS PERPENDICULAR TO GRADE FOR GRADES UP TO 3%. SET POSTS PLUMB FOR GRADES GREATER THEN 3%.
- USE 2" x 6 GA. FABRIC EXCEPT OVER MBTA RAPID TRANSIT LINES WHERE 1" x 9 GA. FABRIC SHALL BE USED.

FINISHES:

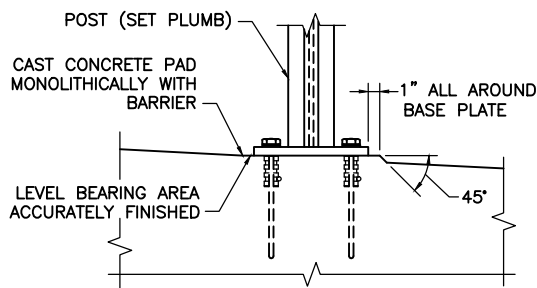
- POSTS, RAILS, COVER PLATES AND SPLICE PLATES SHALL RECEIVE A DARK BRONZE ANODIZED FINISH.
- CHAIN LINK FABRIC SHALL RECEIVE A 4±1 MIL POLYESTER POWDER COAT FINISH. THE COLOR SHALL BE DARK BRONZE TO MATCH COLOR OF ANODIZED ALUMINUM FRAMEWORK.
- #17 SELF TAPPING SCREWS AND 1/4" Ø COVER PLATE BOLTS TO BE COLORED TO MATCH THE ANODIZED EXTRUSIONS.



SECTION 2
SCALE: 3" = 1'-0"



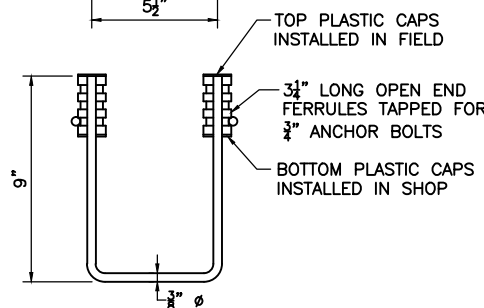
BASE PLATE DETAIL
SCALE: 3" = 1'-0"



**SETTING OF POSTS
(PROFILE GRADE OVER 3%)**
SCALE: 1 1/2" = 1'-0"

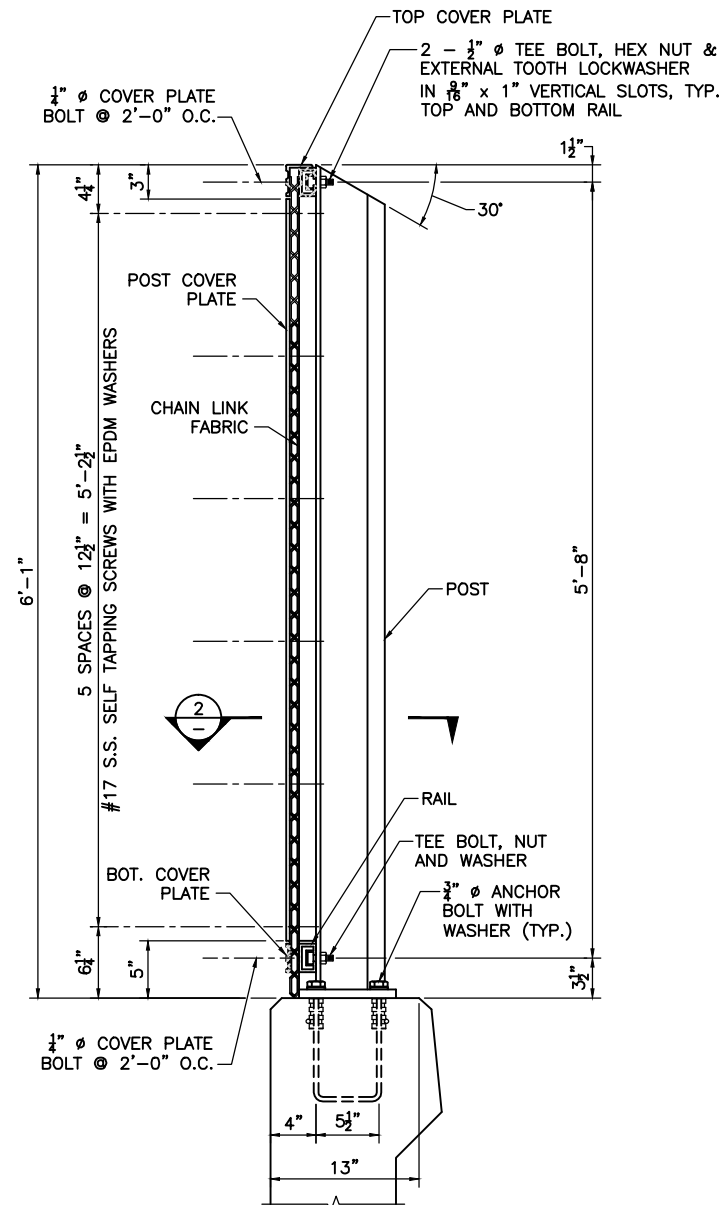
MATERIALS:

- EXTRUSIONS & PLATES — ASTM B 221, ALLOY 6061-T6
- CHAIN LINK FABRIC — AASHTO M 181 TYPE III (ALLOY 6061-T89 OR T94)
- SELF TAPPING SCREWS — TYPE 304 STAINLESS STEEL WITH 1/4" THICK EPDM (ETHYLENE PROPYLENE DIENE MONOMER) WASHERS
- ANCHOR BOLTS — AASHTO M 164 GALVANIZED (ROTATION CAPACITY TEST NOT REQUIRED)
- TEE BOLTS — ASTM A 307 GALVANIZED OR TYPE 304 STAINLESS STEEL
- COVER PLATE BOLTS — TYPE 304 STAINLESS STEEL WITH OVERSIZED STAINLESS WASHER AND STAINLESS NUT WITH NYLON INSERT



NOTE:
GALVANIZED OR ELECTROPLATE FINISH.

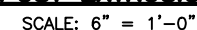
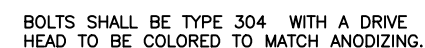
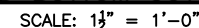
ANCHOR CAGE
SCALE: 3" = 1'-0"



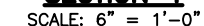
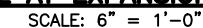
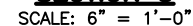
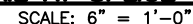
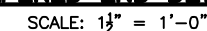
SECTION 1
SCALE: 1 1/2" = 1'-0"

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

**TYPE II PROTECTIVE SCREEN
(SHEET 1 OF 2)**



1. WELDING OF TOP COVER PLATE AND RAILS OF NON-TAPERED END IS SIMILAR.
2. WELDS AND MITERING TYPICAL FOR ALL ANGLED CORNERS.
3. WELD TYPICAL FOR TOP AND BOTTOM END CORNERS OF RAIL. INTERRUPT WELD AT SLOT IN BACK OF RAIL.



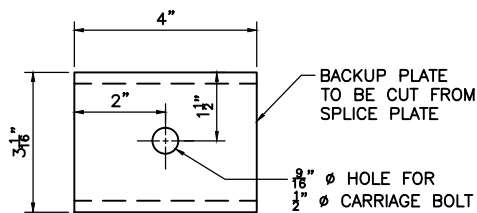
CITY/TOWN			
STREET/ROUTE # OR NAME			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	6	X
PROJECT FILE NO. XXXXXX			

TYPE II PROTECTIVE SCREEN
(SHEET 2 OF 2)

SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

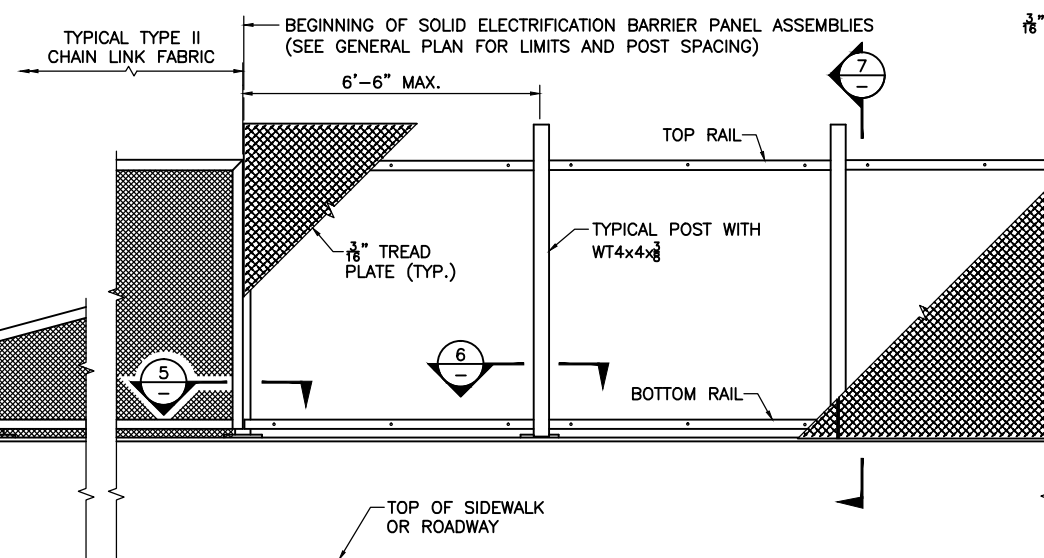
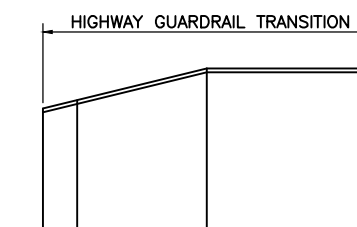
Date: June 2013

MONTH DD, YYY	ISSUED FOR CONSTRUCTION
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USE ONLY PRINTS OF LATEST DATE	



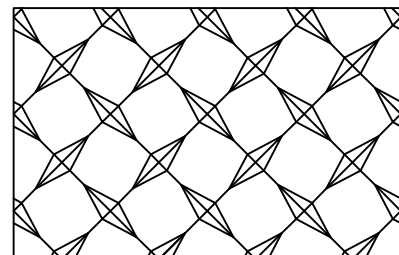
BACKUP PLATE

SCALE: 6" = 1'-0"

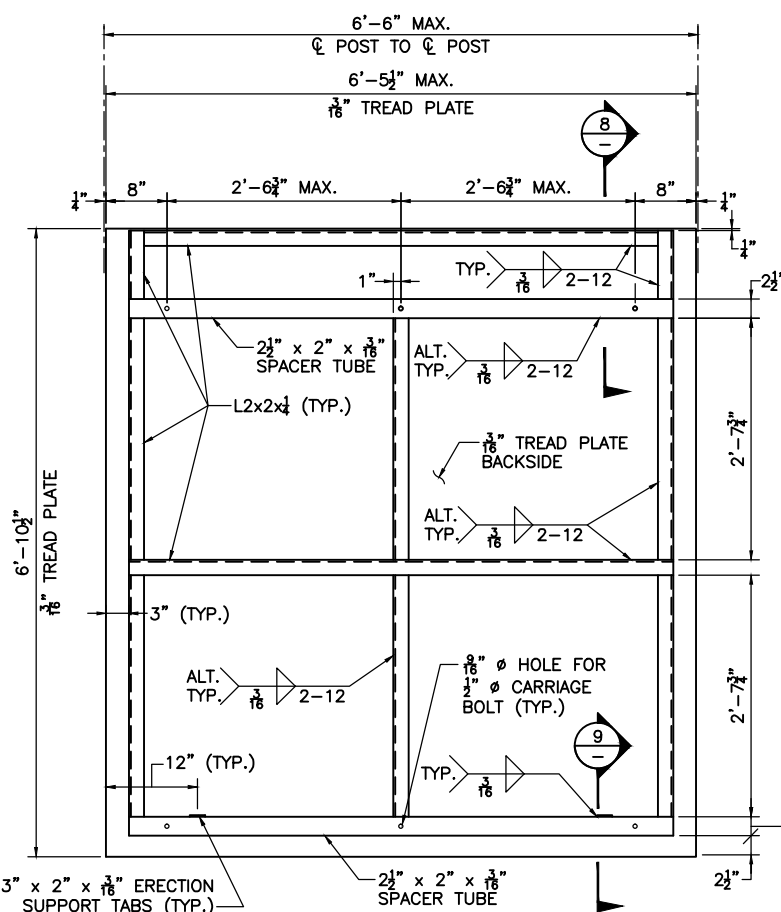


TYPE II ELECTRIFICATION BARRIER ELEVATION

SCALE: 1/2" = 1'-0"



SCALE: 6" = 1'-0"

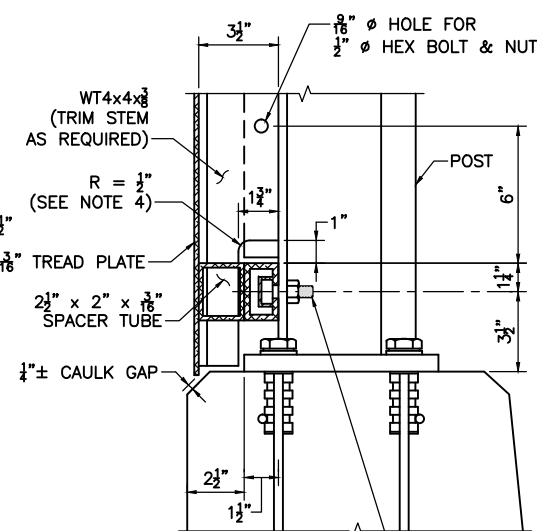


TREAD PLATE SUPPORT FRAMING ELEVATION

SCALE: 1" = 1'-0"

ELECTRIFICATION BARRIER NOTES:

1. ELECTRIFICATION BARRIER PANEL ASSEMBLIES SHALL BE MOUNTED ON A TYPE II SCREEN FRAME. FOR TYPE II SCREEN DETAILS, GENERAL NOTES, MATERIAL REQUIREMENTS AND FINISHES, SEE SHEETS XX AND XX. THE ELECTRIFICATION BARRIER REQUIRES THE POST TO BASE WELD DETAIL SPECIFIED FOR THE 1" CHAIN LINK MESH.
2. 1/2" ϕ HEX BOLTS AND CARRIAGE BOLTS SHALL BE TYPE 304 STAINLESS STEEL. EXTRUSIONS, PLATES AND SHAPES SHALL BE ASTM B 221, ALLOY 6061-T6.
3. PANEL ASSEMBLIES SHALL RECEIVE A 4 \pm 1 MIL POLYESTER POWDER COAT FINISH. COLOR SHALL MATCH EXTRUSION ANODIZING. THE HEADS OF THE CARRIAGE BOLTS SHALL BE PAINTED TO MATCH THE COLOR OF THE POWDER COAT FINISH.
4. COPE WT4x4x3/8 AS SHOWN TO FIT AROUND TOP AND BOTTOM RAILS.
5. THE 1/8" ϕ HOLES FOR THE 1/2" ϕ CARRIAGE BOLTS SHALL BE FIELD DRILLED THROUGH THE TOP AND BOTTOM RAIL EXTRUSIONS. THE BARRIER PLATE ASSEMBLY SHALL BE USED TO DETERMINE THE EXACT LOCATION OF THE HOLES.

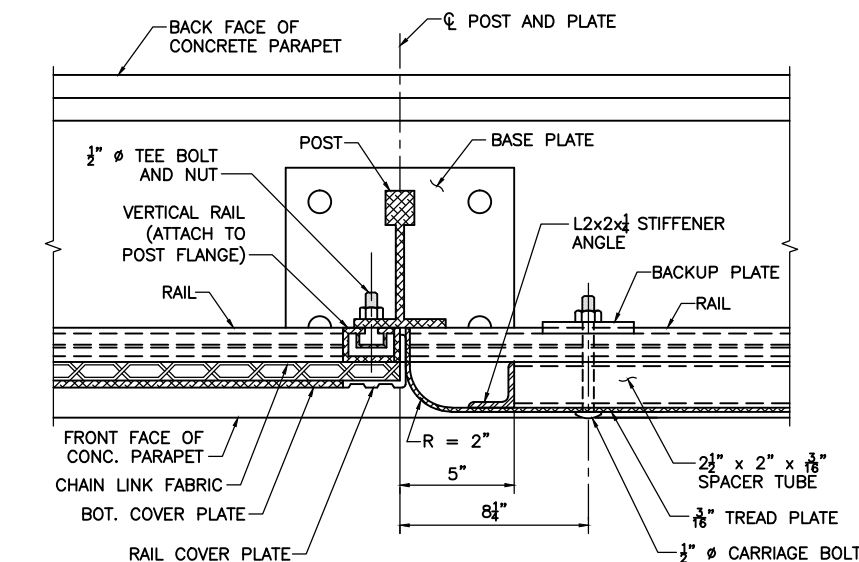


NOTE:

VERTICAL L2x2x1/4 NOT SHOWN FOR CLARITY.

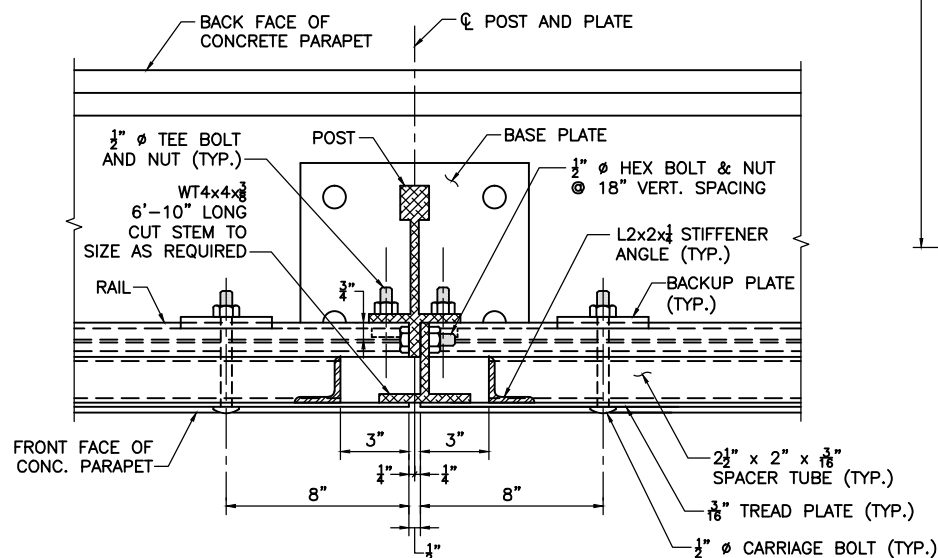
POST BASE DETAIL

SCALE: 3" = 1'-0"



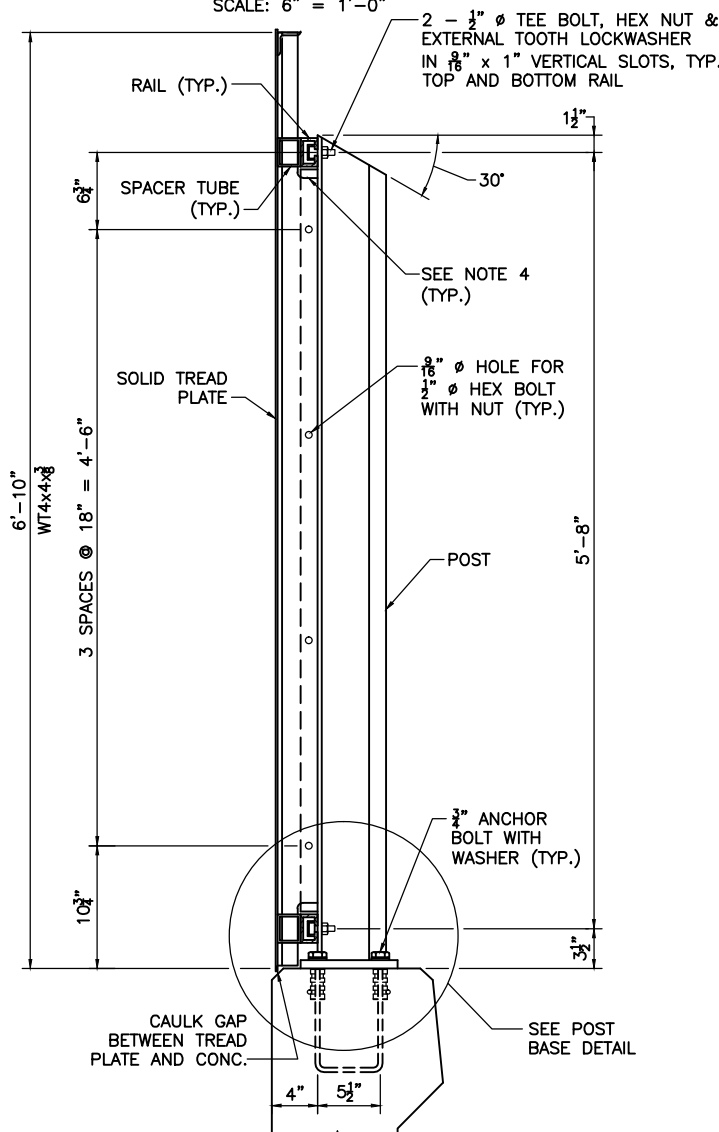
SECTION 5 - CHAIN LINK FENCE TO SOLID TREAD PLATE POST DETAIL

SCALE: 3" = 1'-0"



SECTION 6 - TYPICAL POST DETAIL

SCALE: 3" = 1'-0"



NOTE:

VERTICAL L2x2x1/4 NOT SHOWN FOR CLARITY.

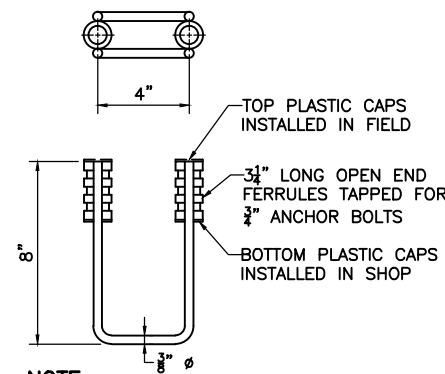
SECTION 7

SCALE: 1 1/2" = 1'-0"

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

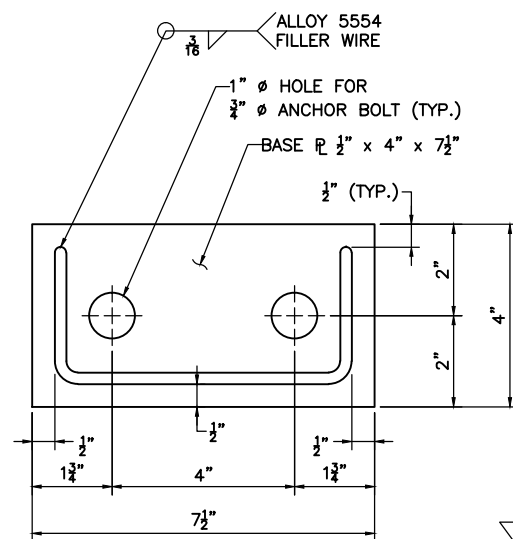
Date: June 2013



NOTE:
GALVANIZED OR ELECTROPLATE FINISH.

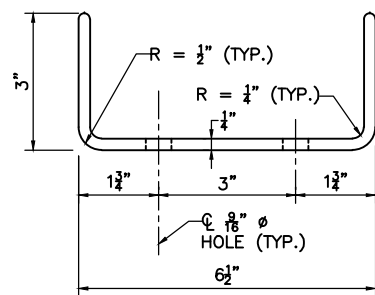
ANCHOR CAGE

SCALE: 3" = 1'-0"



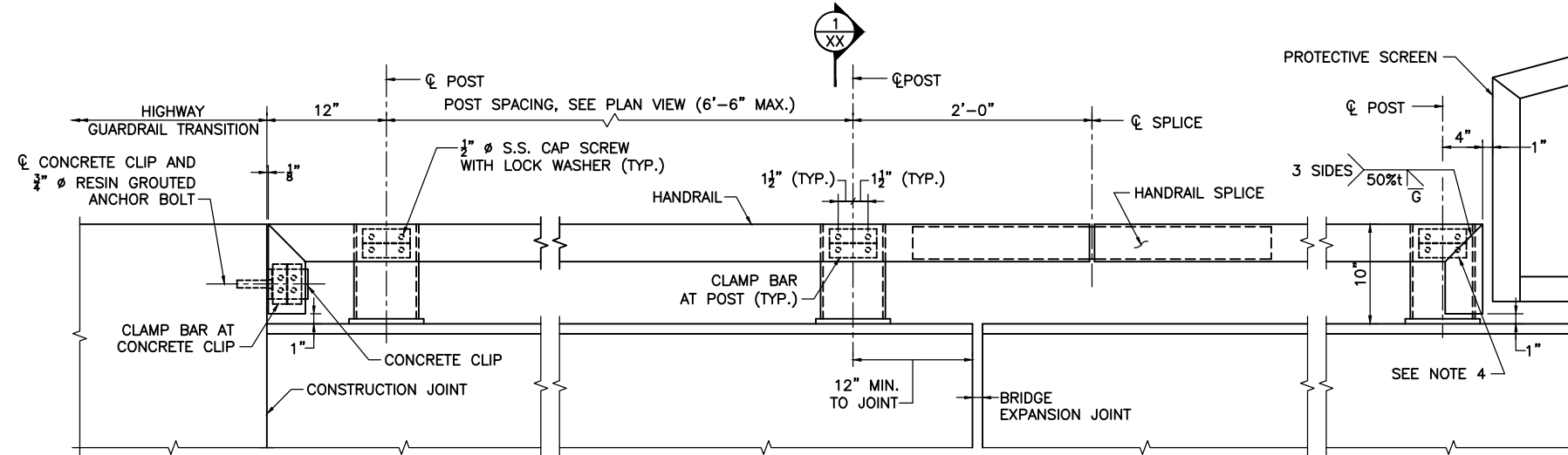
BASE PLATE DETAIL

SCALE: 6" = 1'-0"



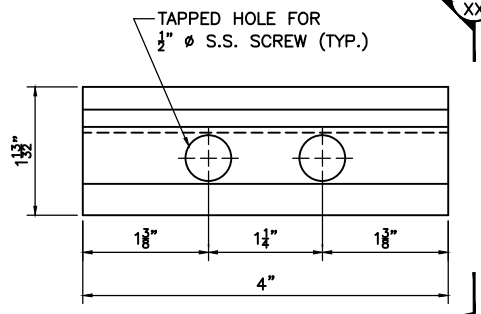
POST DETAIL

SCALE: 6" = 1'-0"



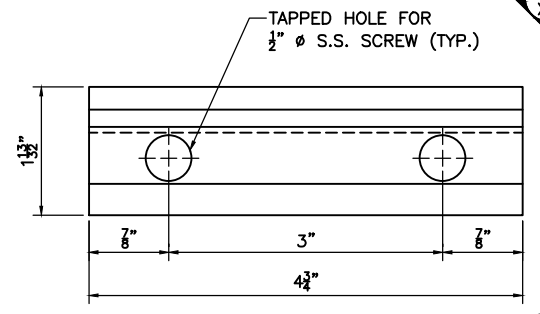
HANDRAIL ELEVATION

SCALE: 1 1/2" = 1'-0"



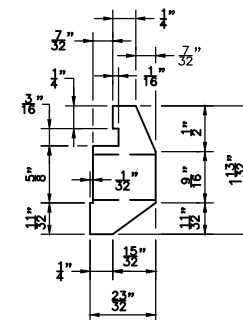
CLAMP BAR AT CONCRETE CLIP

FULL SIZE



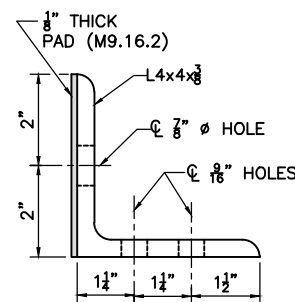
CLAMP BAR AT POST

FULL SIZE

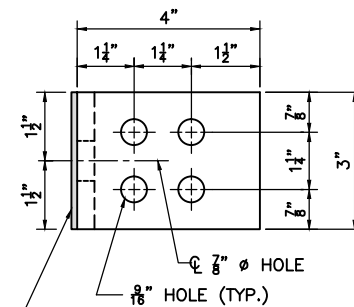


SECTION 2

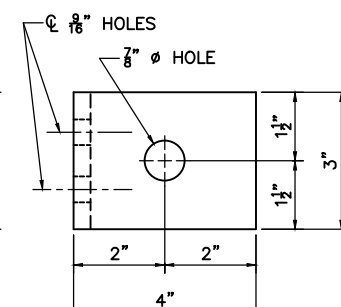
FULL SIZE



TOP VIEW



ELEVATION



SIDE VIEW

CONCRETE CLIP

SCALE: 6" = 1'-0"

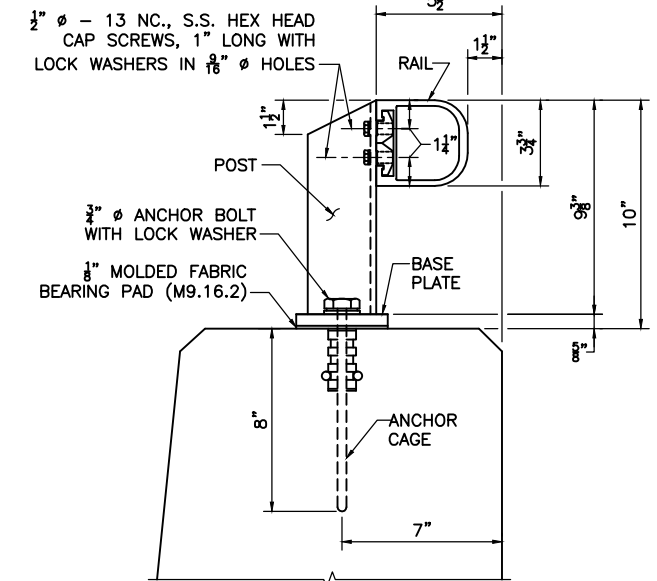
FINISH:

POSTS, RAILS, BASE PLATES, CONCRETE CLIP AND SPLICE TUBE SHALL RECEIVE A DARK BRONZE ANODIZED FINISH.

MATERIALS:

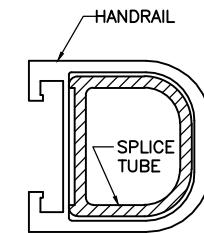
RAIL, POST AND BASE PLATE _____ ASTM B 221, ALLOY 6061-T6
CLAMP BAR, RAIL SPLICE AND CONC. CLIP _____ ASTM B 221, ALLOY 6061-T6
S.S. FASTENERS _____ ASTM A 193 GRADE B8 (TYPE 403)
ANCHOR BOLTS _____ AASHTO M 164 GALVANIZED (ROTATION CAPACITY TEST NOT REQUIRED)
ALUMINUM WASHERS _____ ASTM B 209 ALLOY ALCLAD 2024-T4

HANDRAIL



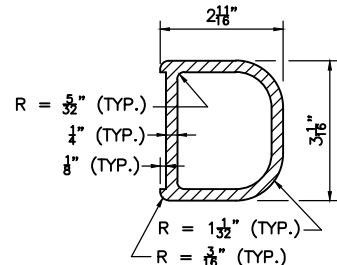
SECTION 1

SCALE: 3" = 1'-0"



SECTION 3

SCALE: 6" = 1'-0"



SPLICE TUBE

SCALE: 6" = 1'-0"

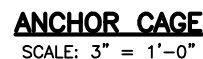
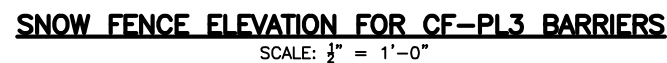
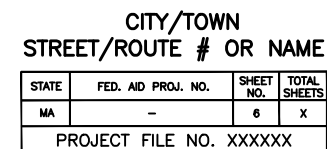
GENERAL NOTES:

- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF FOUR POST, IF POSSIBLE.
- RAILS SHALL HAVE A HANDRAIL SPLICE IN THE PANEL OVER A BRIDGE EXPANSION JOINT. 1/2" GAP SHALL BE INCREASE AS REQUIRED.
- OTHER CONFIGURATIONS OF THE INTERNAL WALLS OF THE RAIL EXTRUSION MAY BE SUBMITTED FOR APPROVAL.
- AT 45° MITRES, TRIM OFF 1/16" NUB ON VERTICAL RAIL SECTION AS NEEDED TO ALLOW BOTTOM HORIZONTAL CLAMP BAR TO PROPERLY ENGAGE THE HORIZONTAL RAIL.

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
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SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

Date: June 2013



1. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF FOUR POSTS, IF POSSIBLE.
2. RAILS SHALL HAVE AN EXPANSION JOINT IN THE PANEL OVER A BRIDGE EXPANSION JOINT, IF ANY, AND AT 30 FOOT MAXIMUM SPACING ELSEWHERE.
3. BOTTOM OF POST BASE PLATE TO BE SET ON A $\frac{1}{2}$ " MOLDED FABRIC BEARING PAD (M9.16.2). THE THICKNESS OF THE PAD SHALL BE IGNORED BY THE DETAILER.
4. THE CHAIN LINK FABRIC SHALL BE SECURED BY KNUCKLING TOGETHER THE CUT ENDS OF THE FABRIC WIRE IN A MANNER SIMILAR TO THE ORIGINALLY MANUFACTURED END.
5. WHERE THE R.O.W. FENCE MUST MEET THE SCREEN, USE THE SQUARE END TO HIGHWAY GUARDRAIL TRANSITION DETAIL.
6. THE SCREEN END TREATMENT TO BE USED (SQUARE OR TAPERED) IS SPECIFIED ELSEWHERE ON THE CONSTRUCTION DRAWINGS.
7. POST SPACING SHALL BE UNIFORM BETWEEN TAPERED ENDS.
8. SET POSTS PERPENDICULAR TO GRADE FOR GRADES UP TO 1.5%. SET POSTS PLUMB FOR GRADES GREATER THAN 1.5%.

1. POSTS, RAILS, COVER PLATES AND SPLICE PLATES SHALL RECEIVE A DARK BRONZE ANODIZED FINISH.
2. CHAIN LINK FABRIC SHALL RECEIVE A 4±1 MIL POLYESTER POWDER COAT FINISH. THE COLOR SHALL BE DARK BRONZE TO MATCH COLOR OF ANODIZED ALUMINUM FRAMEWORK.
3. #17 SELF TAPPING SCREWS AND 1/2" Ø COVER PLATE BOLTS TO BE COLORED TO MATCH THE ANODIZED EXTRUSIONS.

EXTRUSIONS & PLATES _____ ASTM B 221, ALLOY 6061-T6

CHAIN LINK FABRIC _____ AASHTO M 181 TYPE III (ALLOY 6061-T89 OR T94)

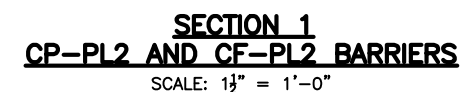
SELF TAPPING SCREWS _____ TYPE 304 STAINLESS STEEL WITH $\frac{1}{2}$ " THICK EPDM
(ETHYLENE PROPYLENE DIENE MONOMER) WASHERS

ANCHOR BOLTS _____ AASHTO M 164 GALVANIZED
(ROTATION CAPACITY TEST NOT REQUIRED)

TEE BOLTS _____ ASTM A 307 GALVANIZED OR TYPE 304 STAINLESS STEEL

COVER PLATE BOLTS _____ TYPE 304 STAINLESS STEEL WITH OVERSIZED STAINLESS
WASHER AND STAINLESS NUT WITH NYLON INSERT

SCALE: $\frac{1}{2}" = 1'-0"$



MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

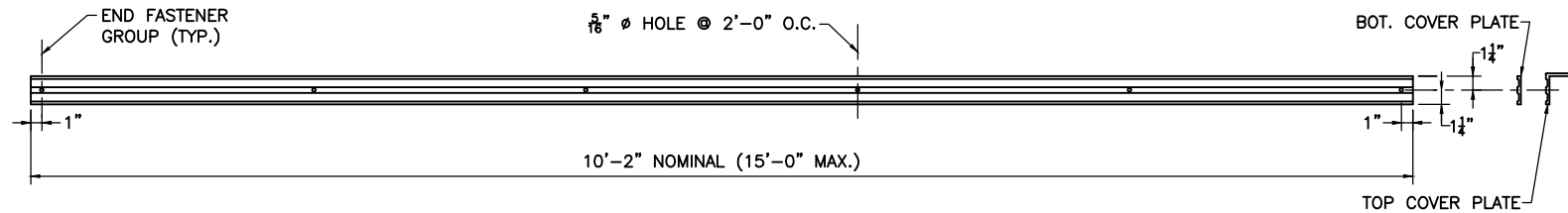
SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

Date: June 2013

SNOW FENCE FOR CP-PI 2 AND CE BARRIERS (SHEET 1 OF 2) DWG
11-Mar-2014

X	xxxxx	Structural	Submital	(S#)	DD-Month-VVW

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	6	X
PROJECT FILE NO. XXXXXX			

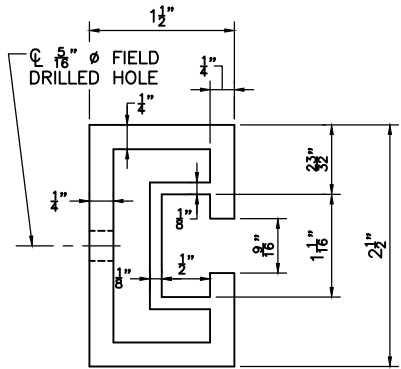


TOP AND BOTTOM COVER PLATE

SCALE: 1 1/2" = 1'-0"

COVER PLATE NOTES:

- COVER PLATES MAY BE CONTINUOUS OVER A RAIL EXPANSION JOINT SPlice. COVER PLATES SHALL BE FIELD CUT AS REQUIRED TO CLEAR THE EXPANSION JOINT. SEE DETAIL AT EXPANSION JOINT.
- FIELD DRILL 5/16" Ø HOLE 1" FROM THE FIELD CUT END OF A COVER PLATE, UNLESS THERE IS AN EXISTING HOLE WITHIN 6" FROM THE COVER PLATE END.
- FIELD PAINT THE FIELD CUT ENDS OF THE COVER PLATES TO MATCH THE ANODIZED COLOR.

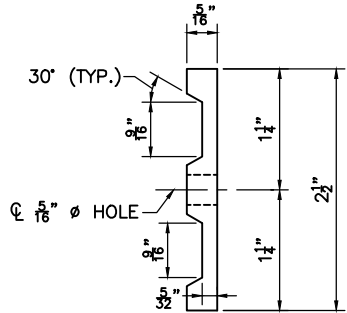


NOTE:

OTHER CONFIGURATIONS OF THE INTERNAL WALLS OF THE RAIL EXTRUSION MAY BE SUBMITTED FOR APPROVAL.

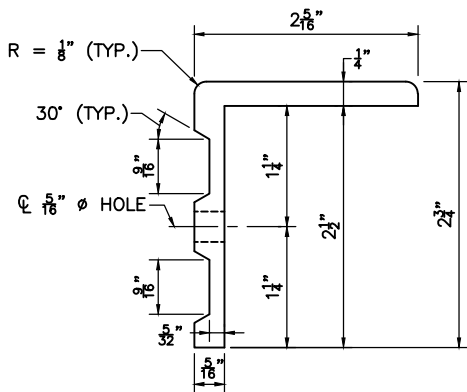
RAIL EXTRUSION

FULL SIZE



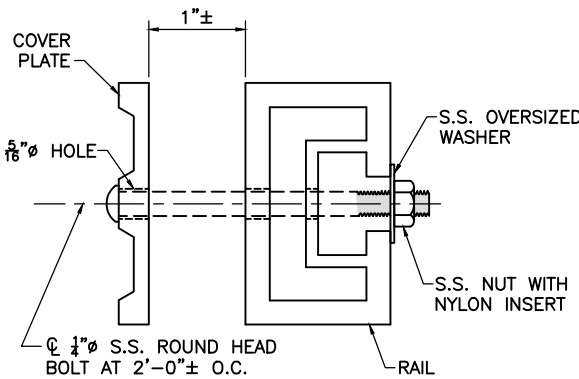
BOTTOM COVER PLATE EXTRUSION

FULL SIZE



TOP COVER PLATE EXTRUSION

FULL SIZE

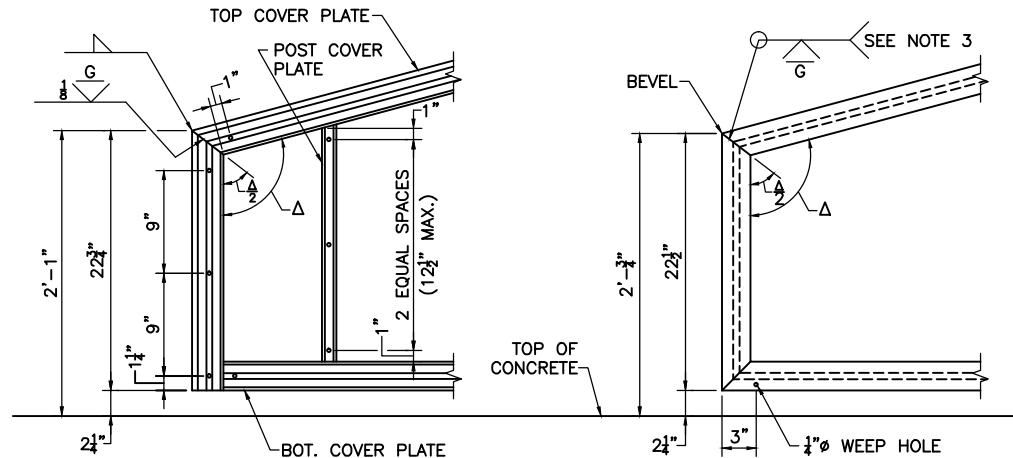


NOTE:

BOLTS SHALL BE TYPE 304 WITH A DRIVE HEAD TO BE COLORED TO MATCH ANODIZING.

RAIL & COVER PLATE DETAIL

FULL SIZE



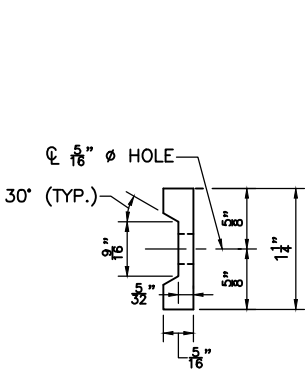
COVER PLATE DETAILS

NOTES:

- WELDING OF TOP COVER PLATE AND RAILS OF NON-TAPERED END IS SIMILAR.
- WELDS AND MITERING TYPICAL FOR ALL ANGLED CORNERS.
- WELD TYPICAL FOR TOP AND BOTTOM END CORNERS OF RAIL. INTERRUPT WELD AT SLOT IN BACK OF RAIL.

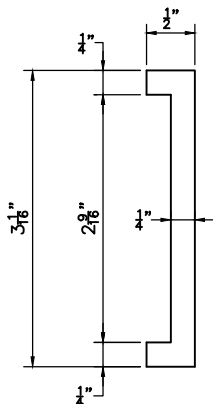
TAPERED END DETAILS

SCALE: 1 1/2" = 1'-0"



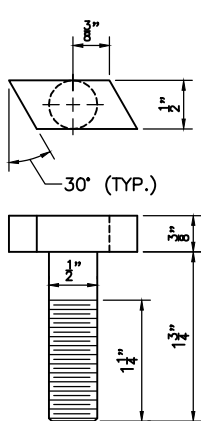
POST COVER PLATE EXTRUSION

FULL SIZE



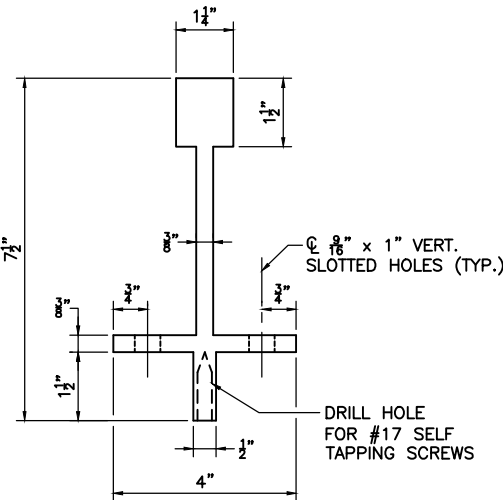
SPLICE PLATE EXTRUSION

FULL SIZE



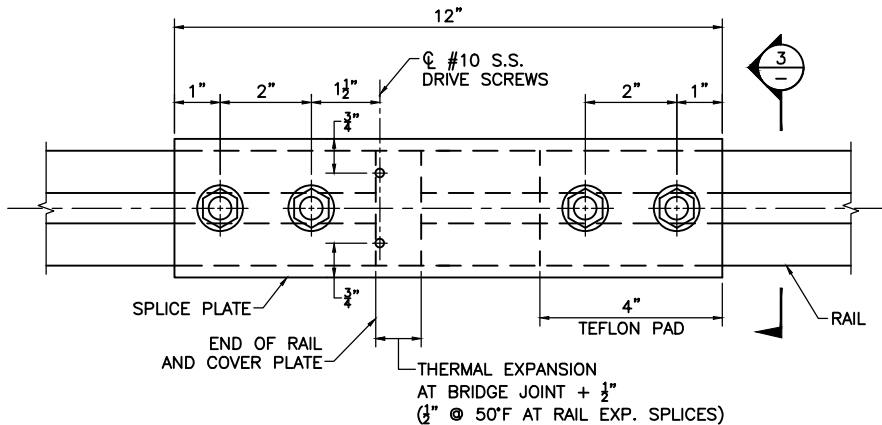
TEE BOLT

FULL SIZE



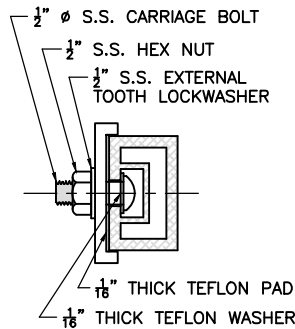
POST EXTRUSION

SCALE: 6" = 1'-0"



DETAIL AT RAIL EXPANSION JOINT SPlice

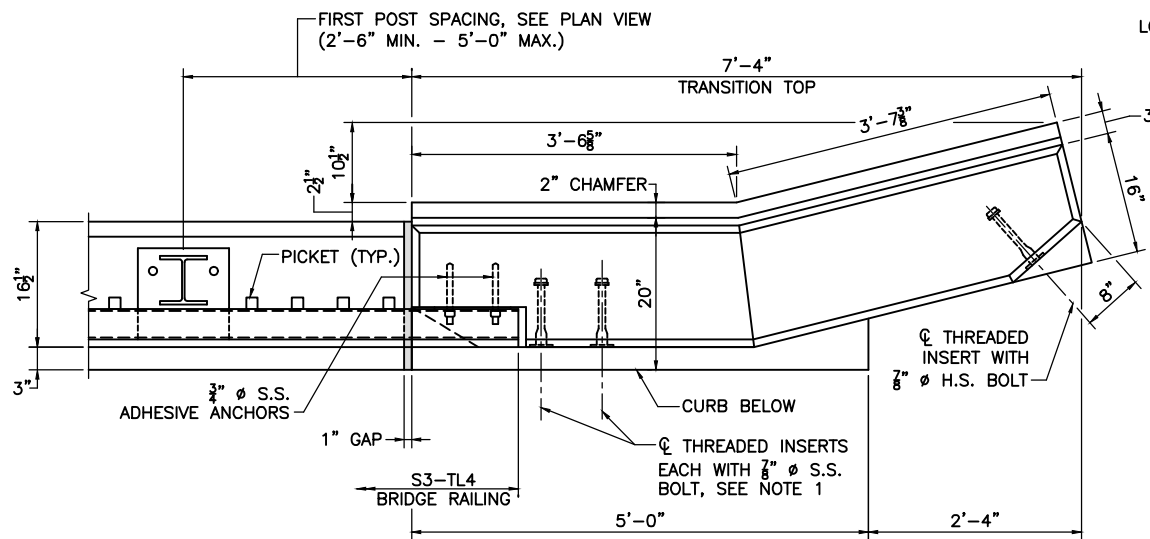
SCALE: 6" = 1'-0"



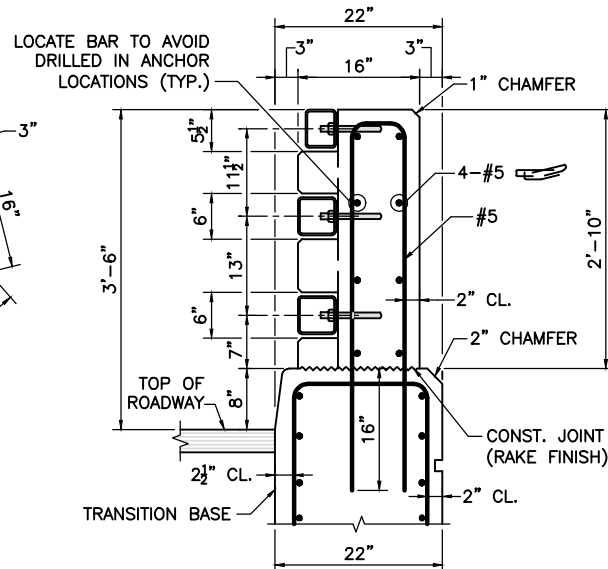
SECTION 3

SCALE: 6" = 1'-0"

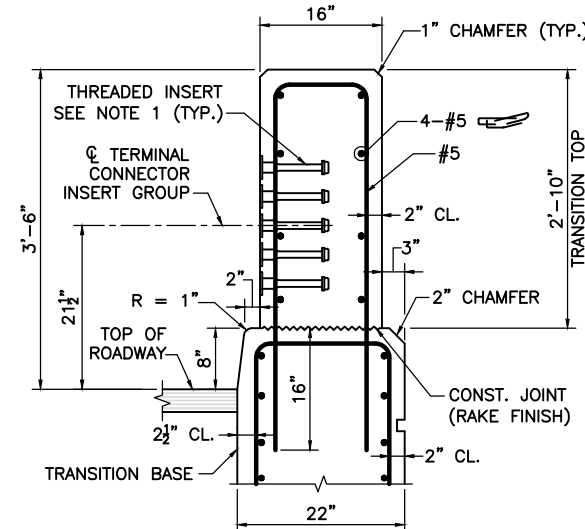
MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



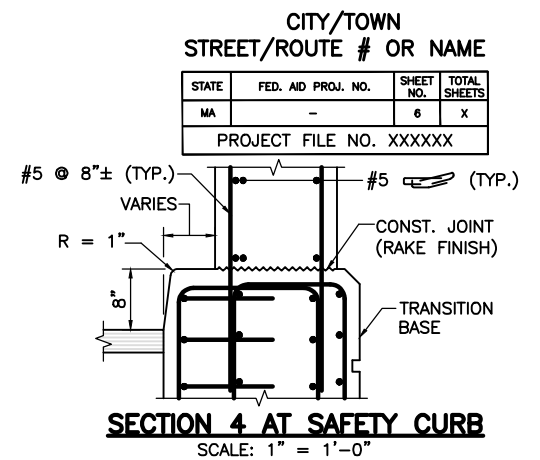
PLAN AT SAFETY CURB
SCALE: 1" = 1'-0"



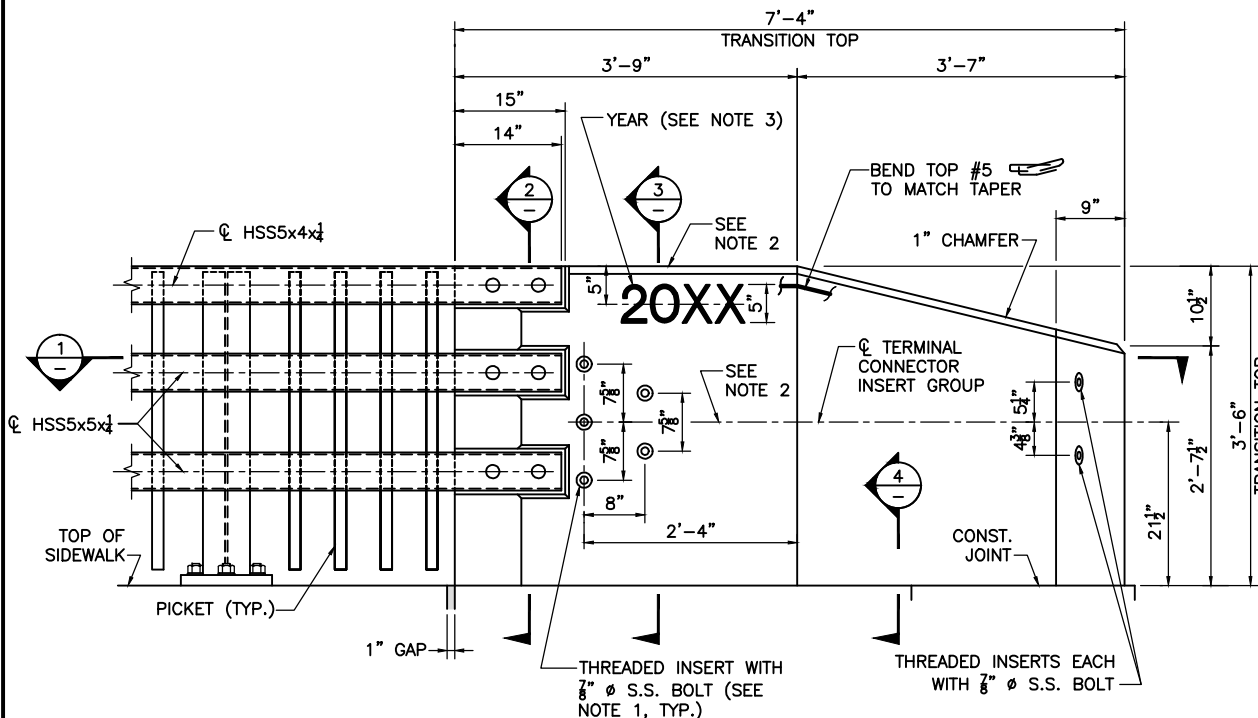
SECTION 2 AT SAFETY CURB
SCALE: 1" = 1'-0"



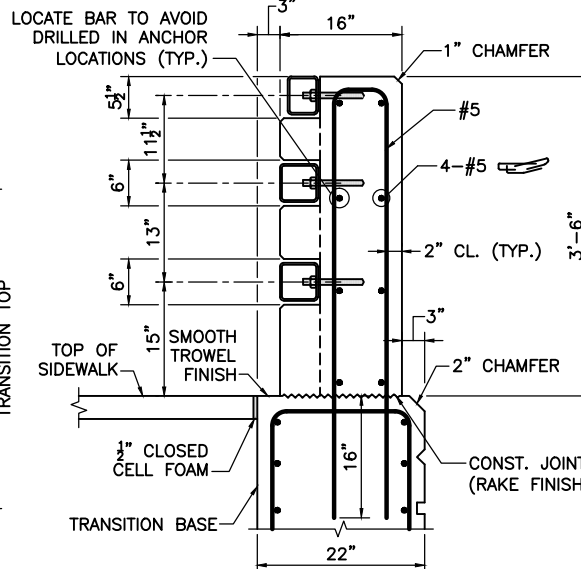
SECTION 3 AT SAFETY CURB
SCALE: 1" = 1'-0"



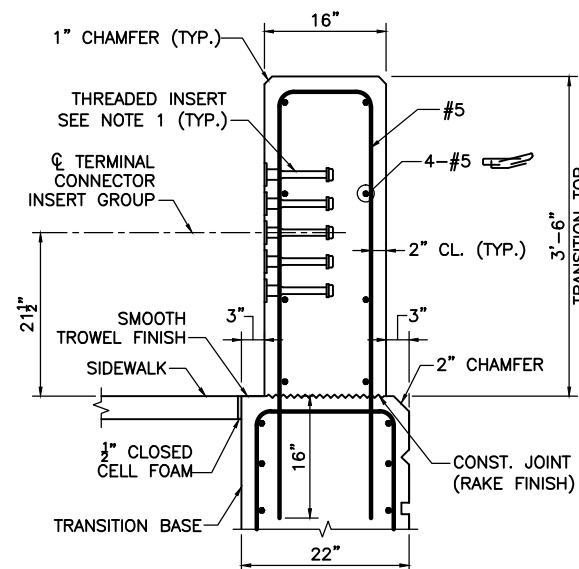
SECTION 4 AT SAFETY CURB
SCALE: 1" = 1'-0"



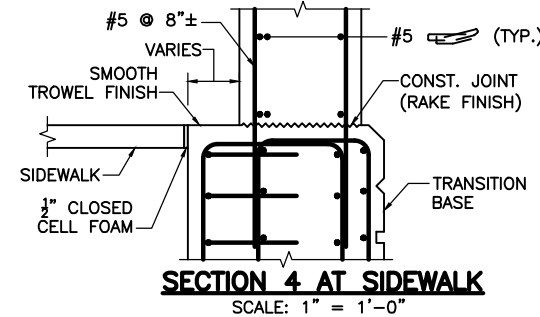
ELEVATION AT SIDEWALK
SCALE: 1" = 1'-0"



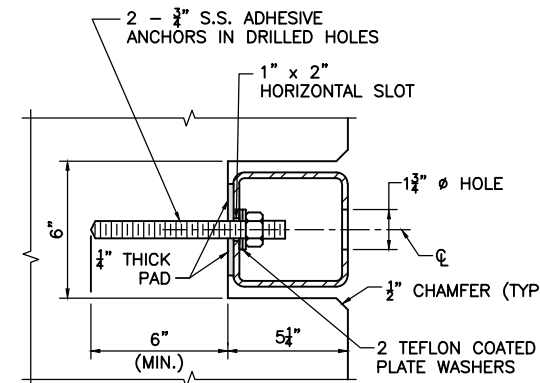
SECTION 2 AT SIDEWALK
SCALE: 1" = 1'-0"



SECTION 3 AT SIDEWALK
SCALE: 1" = 1'-0"



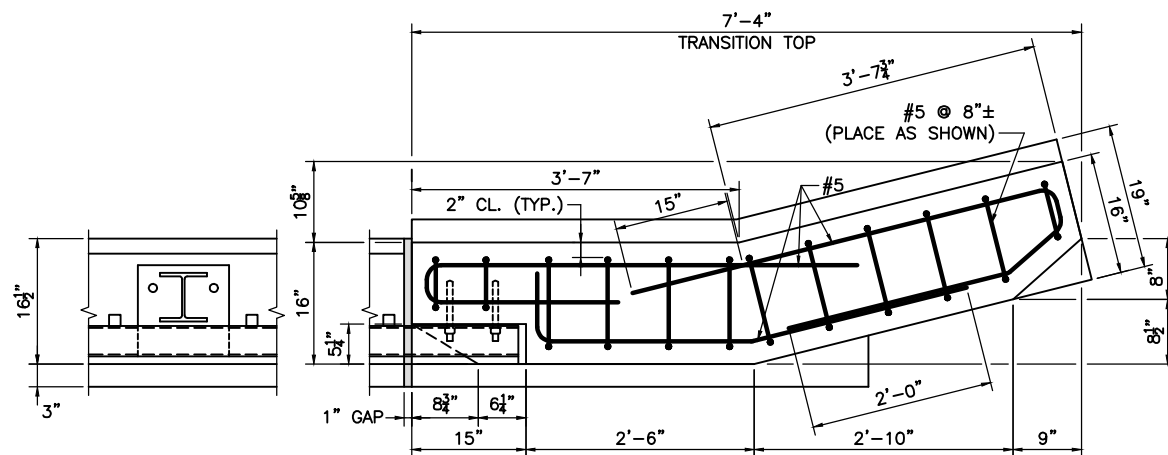
SECTION 4 AT SIDEWALK
SCALE: 1" = 1'-0"



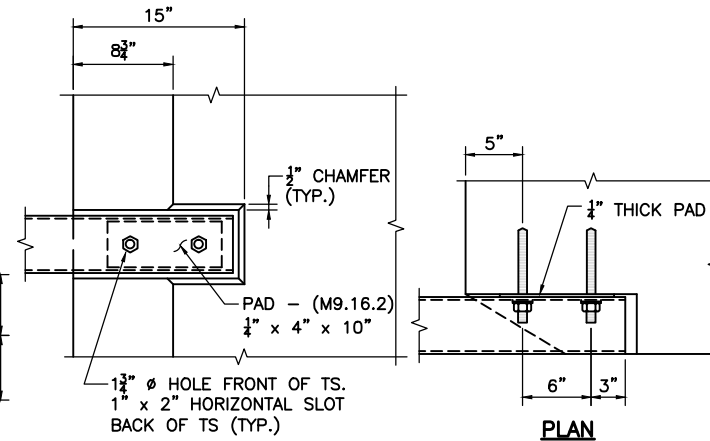
SECTION 5
SCALE: 3" = 1'-0"

NOTES:

1. THREADED INSERTS SHALL BE PREQUALIFIED BY THE MANUFACTURER AS BEING CAPABLE OF DEVELOPING A NOMINAL SHEAR RESISTANCE OF 20 KIPS PER 3/8" S.S. BOLT. S.S. BOLTS SHALL BE 3/8" x 1 1/2" LONG FULLY THREADED AISI TYPE 304N STAINLESS STEEL. INSERTS FOR 3/8" S.S. BOLTS SHALL BE GALVANIZED AND CAST INTO THE TRANSITION.
2. FOR AN APPROACH GRADE UP TO 3%, THE TRANSITION MAY BE CAST SQUARE AND SET PLUMB WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SQUARE TO THE POST.
3. USE LATEST CONTRACT COMPLETION YEAR IN EFFECT WHEN THE FIRST GUARDRAIL TRANSITION IS CAST. USE THIS YEAR FOR ALL GUARDRAIL TRANSITIONS.
4. ALL CONCRETE FOR THE PRECAST HIGHWAY GUARDRAIL TRANSITION SHALL BE 5000 PSI, 3/4", 685 HP CEMENT CONCRETE.
5. LIFTING DEVICES (NOT SHOWN), INCLUDING THEIR NUMBER AND LOCATION, SHALL BE DESIGNED AND DETAILED BY THE PRECASTER. THEY SHALL BE GALVANIZED AND SHALL BE PLACED AND RECESSED IN POCKETS TO PROVIDE 1 1/2" CLEAR COVER TO THE FACE OF THE TRANSITION CONCRETE. THESE DEVICES SHALL BE CLEARLY SHOWN ON THE SHOP DRAWINGS ALONG WITH ALL SUPPORTING CALCULATIONS AND/OR CATALOG CUTS. ONCE THE PRECAST TRANSITION IS SET IN PLACE, THE LIFTING DEVICE POCKETS SHALL BE FILLED WITH A NON-SHRINK GROUT THAT MATCHES THE COLOR OF THE TRANSITION CONCRETE WHEN CURED AND THE FILLED POCKETS SHALL BE RUBBED WITH A CORUNDUM STONE TO BLEND OUT THE JOINTS.



SECTION 1
SCALE: 1" = 1'-0"



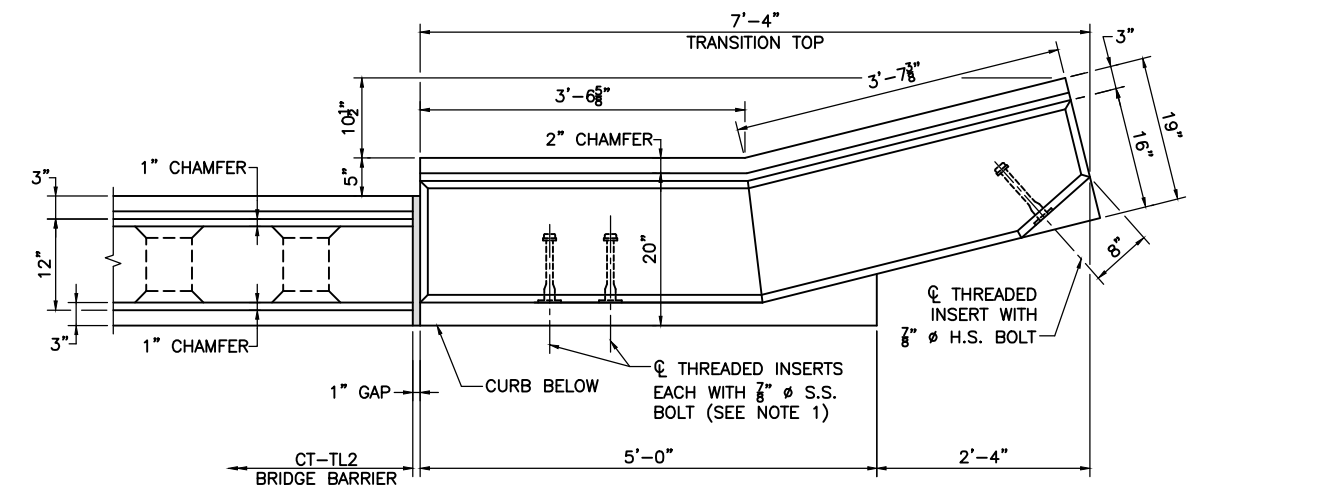
RAIL ATTACHMENT
SCALE: 1 1/2" = 1'-0"

TOP OF PRECAST HIGHWAY GUARDRAIL TRANSITION FOR S3-TL4 RAILING

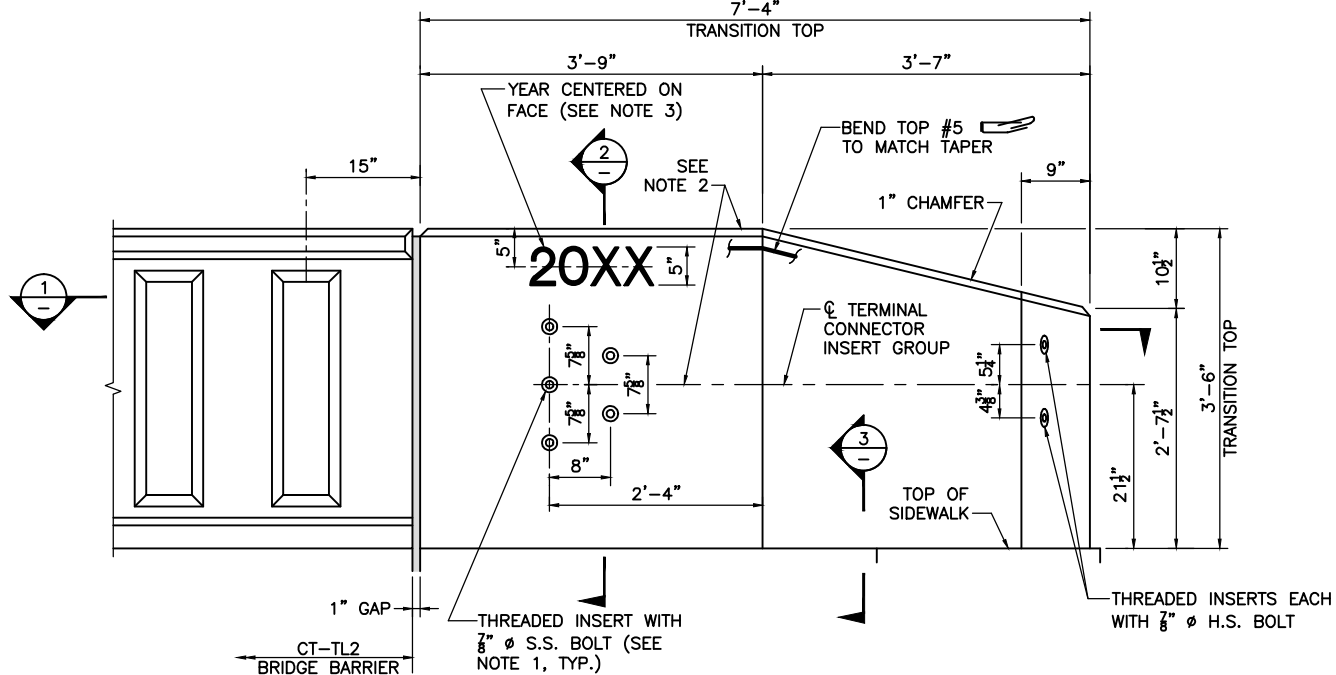
SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

Date: June 2013

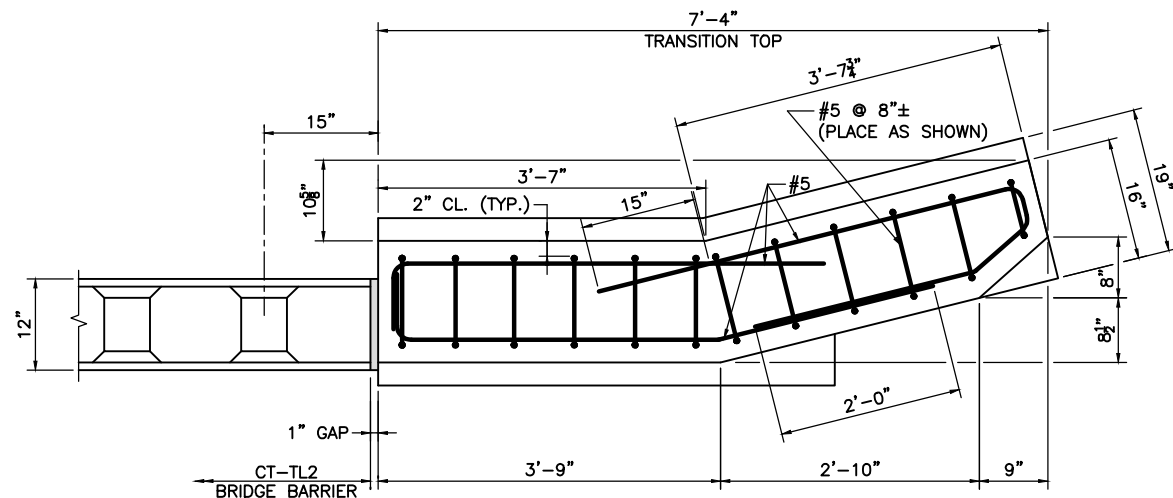
MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



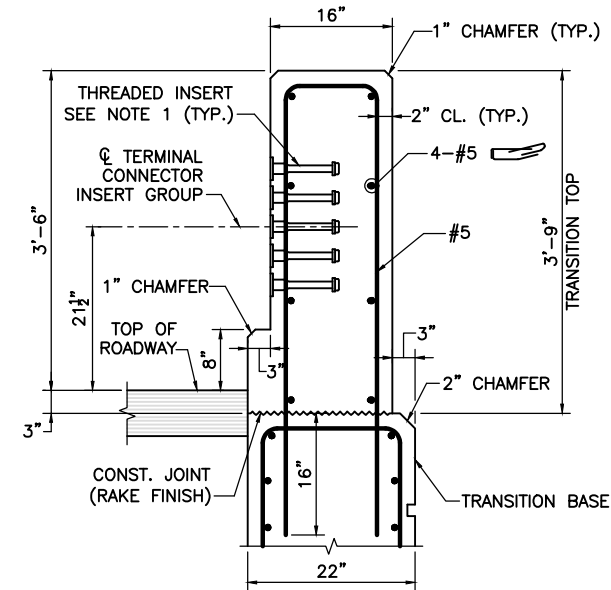
PLAN AT SAFETY CURB
SCALE: 1" = 1'-0"



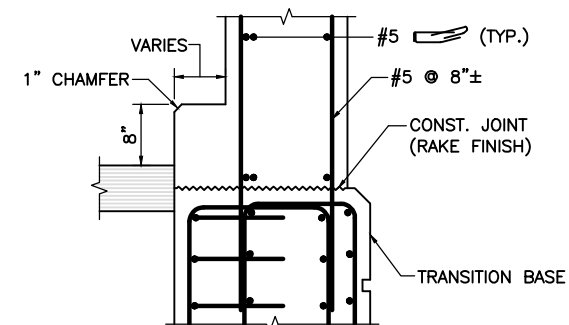
ELEVATION AT SIDEWALK
SCALE: 1" = 1'-0"



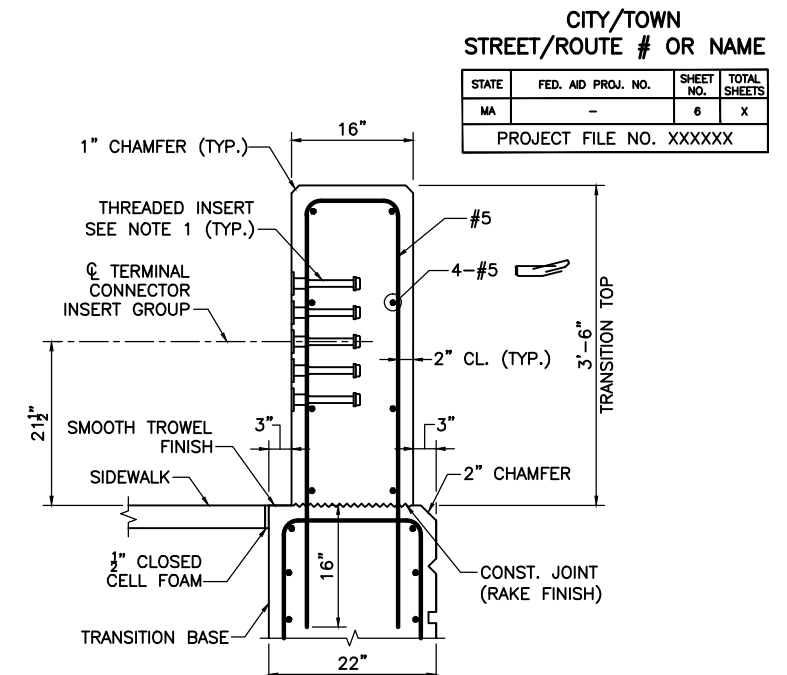
SECTION 1
SCALE: 1" = 1'-0"



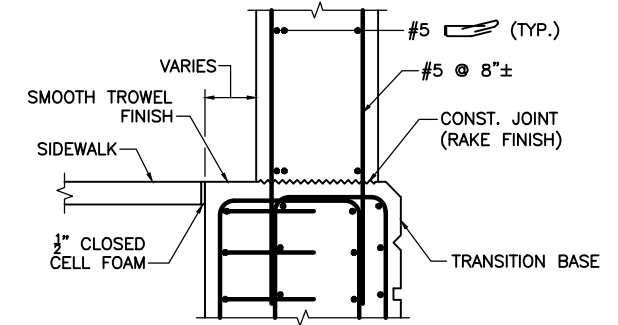
SECTION 2 AT SAFETY CURB
SCALE: 1" = 1'-0"



SECTION 3 AT SAFETY CURB
SCALE: 1" = 1'-0"



SECTION 2 AT SIDEWALK
SCALE: 1" = 1'-0"



SECTION 3 AT SIDEWALK
SCALE: 1" = 1'-0"

NOTES:

1. THREADED INSERTS SHALL BE PREQUALIFIED BY THE MANUFACTURER AS BEING CAPABLE OF DEVELOPING A NOMINAL SHEAR RESISTANCE OF 20 KIPS PER 7/8" S.S. BOLT. S.S. BOLTS SHALL BE 7/8" x 1 1/2" LONG FULLY THREADED AISI TYPE 304N STAINLESS STEEL. INSERTS FOR 7/8" S.S. BOLTS SHALL BE GALVANIZED AND CAST INTO THE TRANSITION.
2. FOR AN APPROACH GRADE UP TO 3%, THE TRANSITION MAY BE CAST SQUARE AND SET PLUMB WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SQUARE TO THE POST.

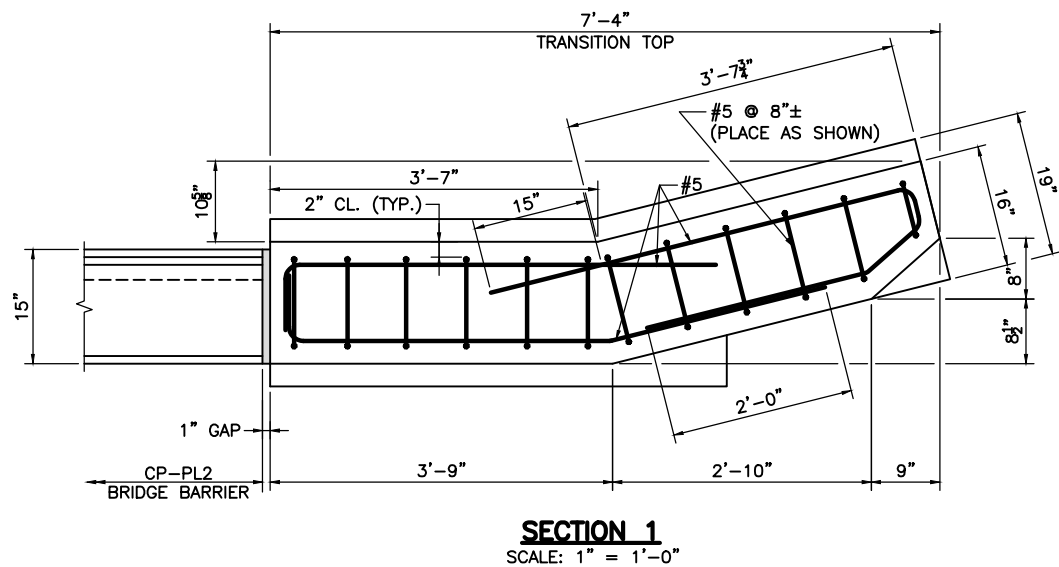
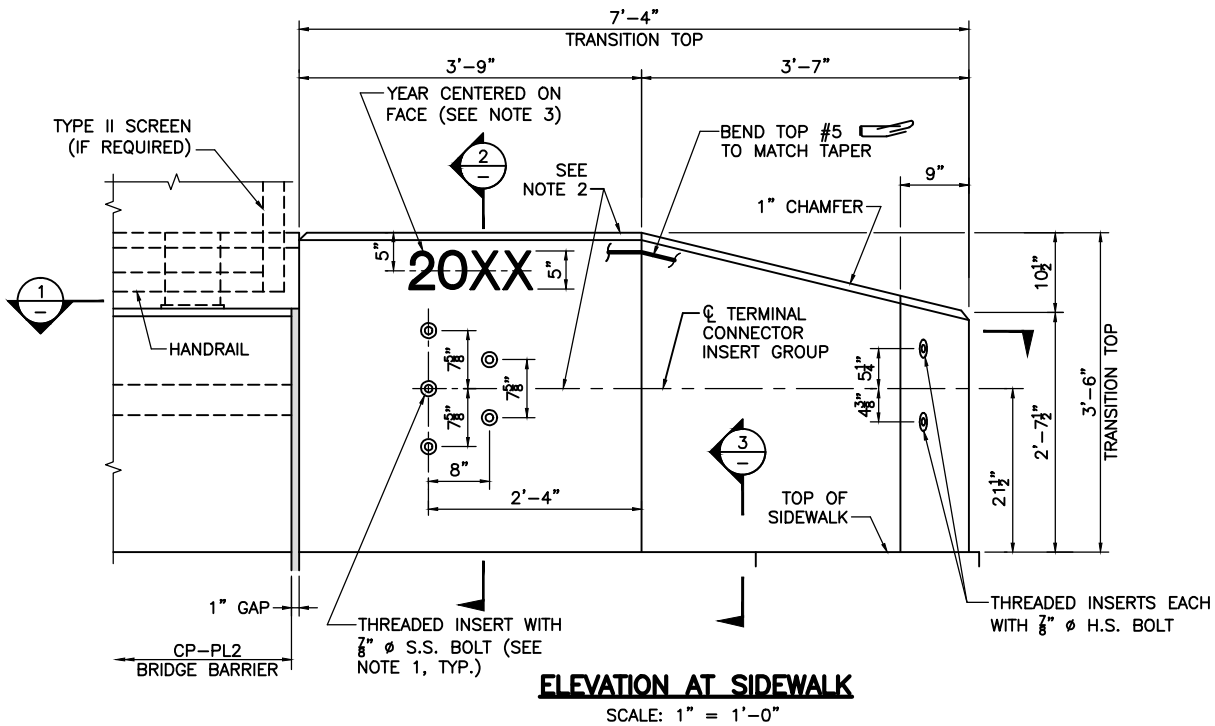
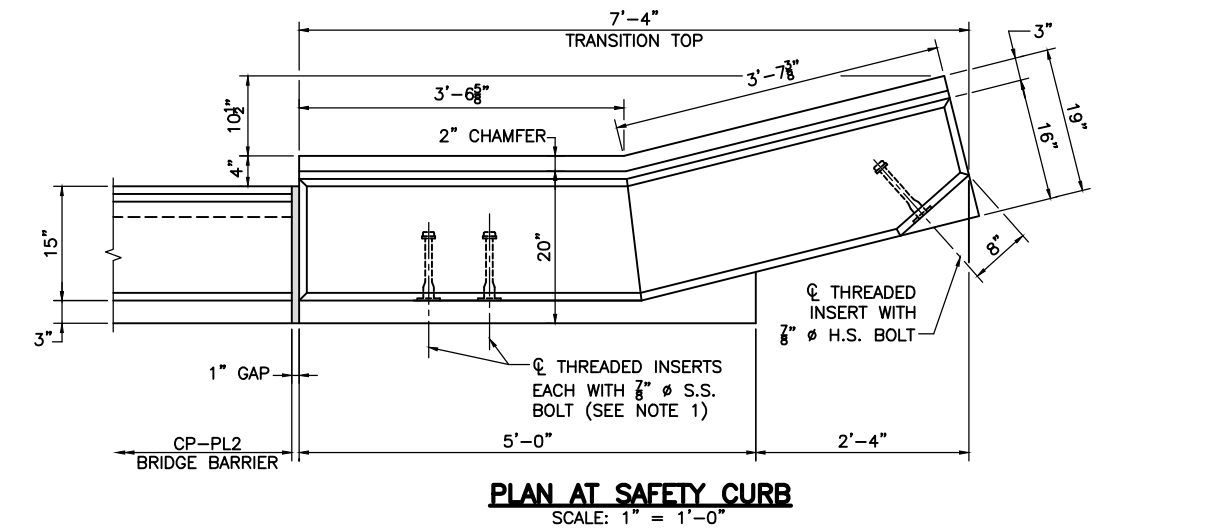
FOR AN APPROACH GRADE IN EXCESS OF 3%, THE TRANSITION TOP AND THE TOP OF THE BRIDGE BARRIERS SHALL FOLLOW THE APPROACH GRADE. THE HEIGHT OF THE TRANSITION TOP SHALL VARY PROVIDED THAT THE MINIMUM DIMENSIONS SHOWN ON THE CONSTRUCTION DRAWINGS ARE MET. THE BOTTOM OF THE TRANSITION BASE SHALL BE SET LEVEL WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SLOPED TO FOLLOW THE APPROACH GRADE.
3. USE LATEST CONTRACT COMPLETION YEAR IN EFFECT WHEN THE FIRST GUARDRAIL TRANSITION IS CAST. USE THIS YEAR FOR ALL GUARDRAIL TRANSITIONS.
4. ALL CONCRETE FOR THE PRECAST HIGHWAY GUARDRAIL TRANSITION SHALL BE 5000 PSI, 3/4", 685 HP CEMENT CONCRETE.
5. LIFTING DEVICES (NOT SHOWN), INCLUDING THEIR NUMBER AND LOCATION, SHALL BE DESIGNED AND DETAILED BY THE PRECASTER. THEY SHALL BE GALVANIZED AND SHALL BE PLACED AND RECESSED IN POCKETS TO PROVIDE 1 1/2" CLEAR COVER TO THE FACE OF THE TRANSITION CONCRETE. THESE DEVICES SHALL BE CLEARLY SHOWN ON THE SHOP DRAWINGS ALONG WITH ALL SUPPORTING CALCULATIONS AND/OR CATALOG CUTS. ONCE THE PRECAST TRANSITION IS SET IN PLACE, THE LIFTING DEVICE POCKETS SHALL BE FILLED WITH A NON-SHRINK GROUT THAT MATCHES THE COLOR OF THE TRANSITION CONCRETE WHEN CURED AND THE FILLED POCKETS SHALL BE RUBBED WITH A CORUNDUM STONE TO BLEND OUT THE JOINTS.

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

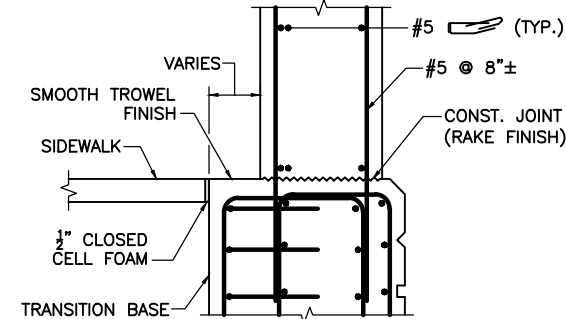
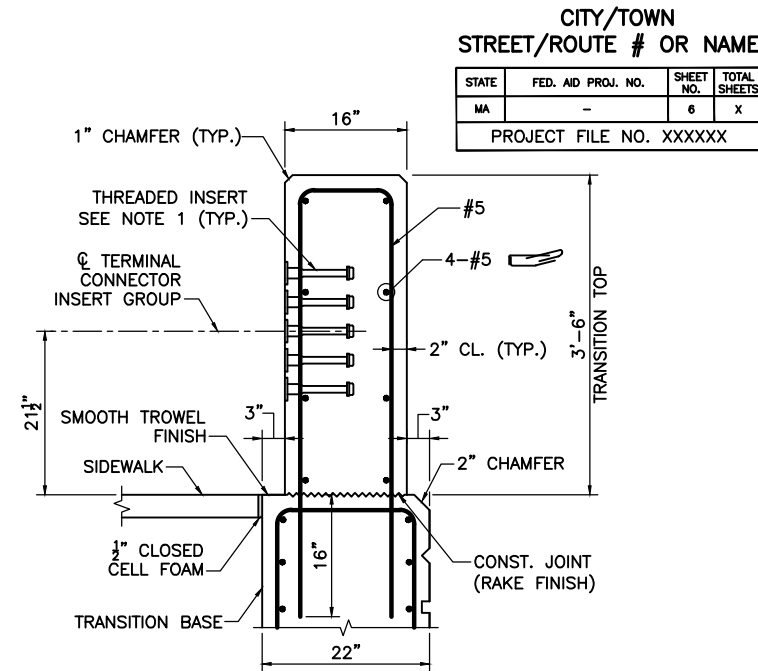
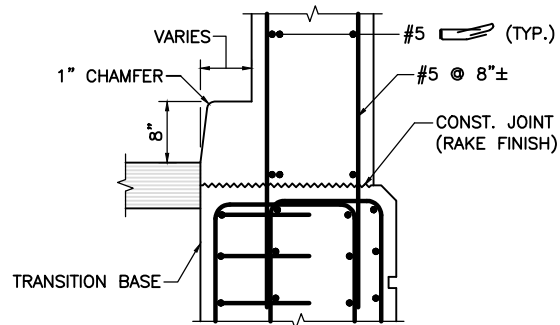
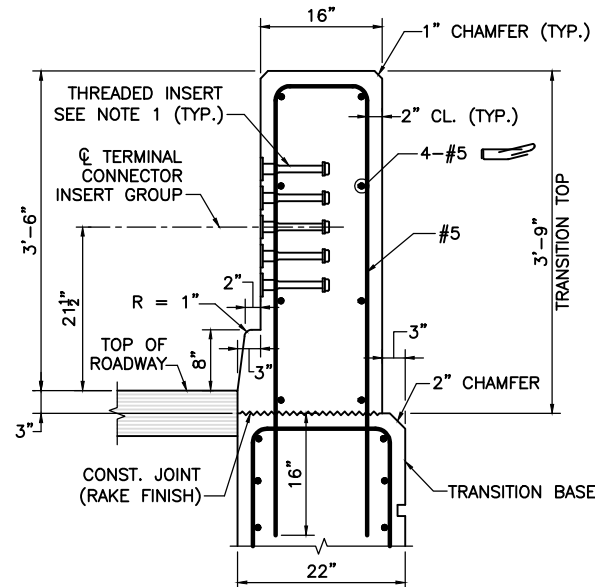
TOP OF PRECAST HIGHWAY GUARDRAIL TRANSITION FOR CT-TL2 BARRIER

SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

Date: June 2013



TOP OF PRECAST HIGHWAY GUARDRAIL TRANSITION FOR CP-PL2 BARRIER



NOTES:

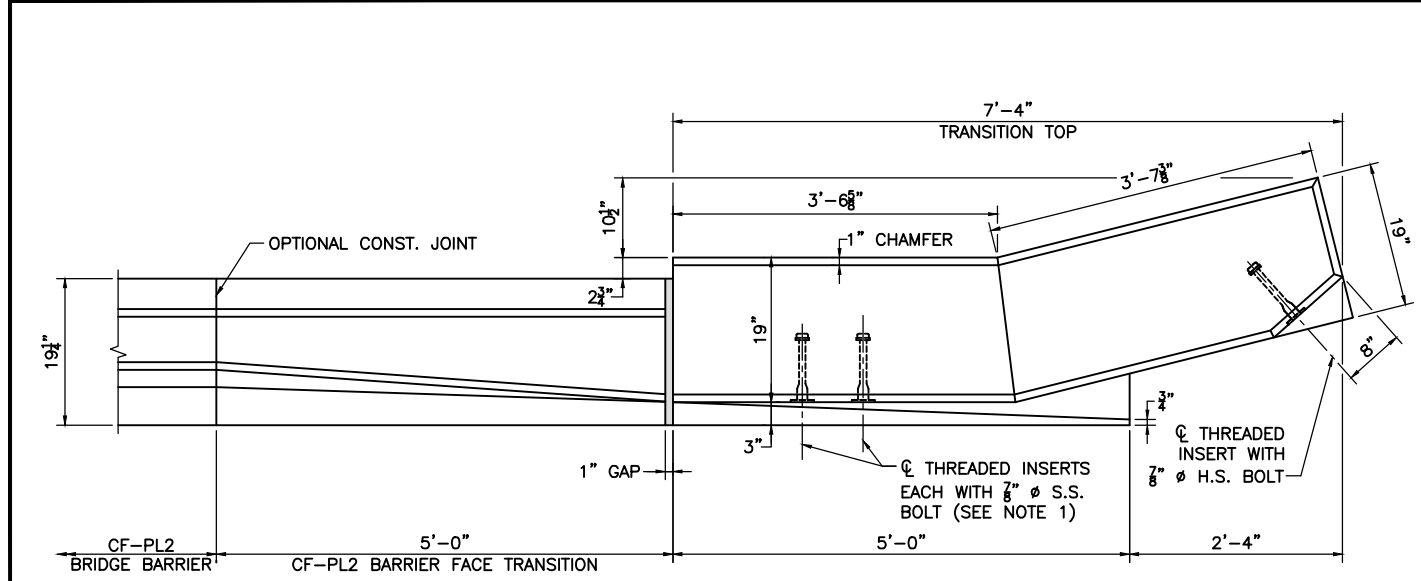
- THREADED INSERTS SHALL BE PREQUALIFIED BY THE MANUFACTURER AS BEING CAPABLE OF DEVELOPING A NOMINAL SHEAR RESISTANCE OF 20 KIPS PER $\frac{7}{8}$ " ϕ S.S. BOLT. S.S. BOLTS SHALL BE $\frac{7}{8}$ " ϕ x $1\frac{1}{2}$ " LONG FULLY THREADED AISI TYPE 304N STAINLESS STEEL. INSERTS FOR $\frac{7}{8}$ " S.S. BOLTS SHALL BE GALVANIZED AND CAST INTO THE TRANSITION.
- FOR AN APPROACH GRADE UP TO 3%, THE TRANSITION MAY BE CAST SQUARE AND SET PLUMB WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SQUARE TO THE POST.

FOR AN APPROACH GRADE IN EXCESS OF 3%, THE TRANSITION TOP AND THE TOP OF THE BRIDGE BARRIERS SHALL FOLLOW THE APPROACH GRADE. THE HEIGHT OF THE TRANSITION TOP SHALL VARY PROVIDED THAT THE MINIMUM DIMENSIONS SHOWN ON THE CONSTRUCTION DRAWINGS ARE MET. THE BOTTOM OF THE TRANSITION BASE SHALL BE SET LEVEL WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SLOPED TO FOLLOW THE APPROACH GRADE.
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- ALL CONCRETE FOR THE PRECAST HIGHWAY GUARDRAIL TRANSITION SHALL BE 5000 PSI, $\frac{3}{4}$ ", 685 HP CEMENT CONCRETE.
- LIFTING DEVICES (NOT SHOWN), INCLUDING THEIR NUMBER AND LOCATION, SHALL BE DESIGNED AND DETAILED BY THE PRECASTER. THEY SHALL BE GALVANIZED AND SHALL BE PLACED AND RECESSED IN POCKETS TO PROVIDE $\frac{1}{2}$ " CLEAR COVER TO THE FACE OF THE TRANSITION CONCRETE. THESE DEVICES SHALL BE CLEARLY SHOWN ON THE SHOP DRAWINGS ALONG WITH ALL SUPPORTING CALCULATIONS AND/OR CATALOG CUTS. ONCE THE PRECAST TRANSITION IS SET IN PLACE, THE LIFTING DEVICE POCKETS SHALL BE FILLED WITH A NON-SHRINK GROUT THAT MATCHES THE COLOR OF THE TRANSITION CONCRETE WHEN CURED AND THE FILLED POCKETS SHALL BE RUBBED WITH A CORUNDUM STONE TO BLEND OUT THE JOINTS.

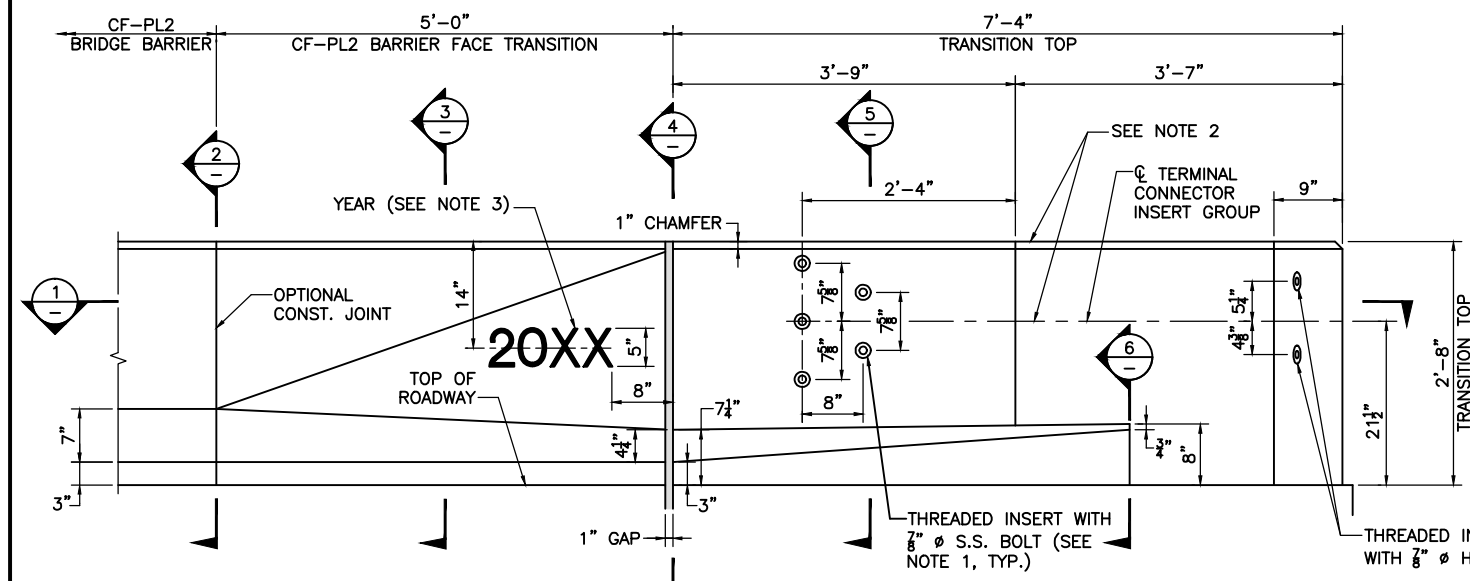
MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

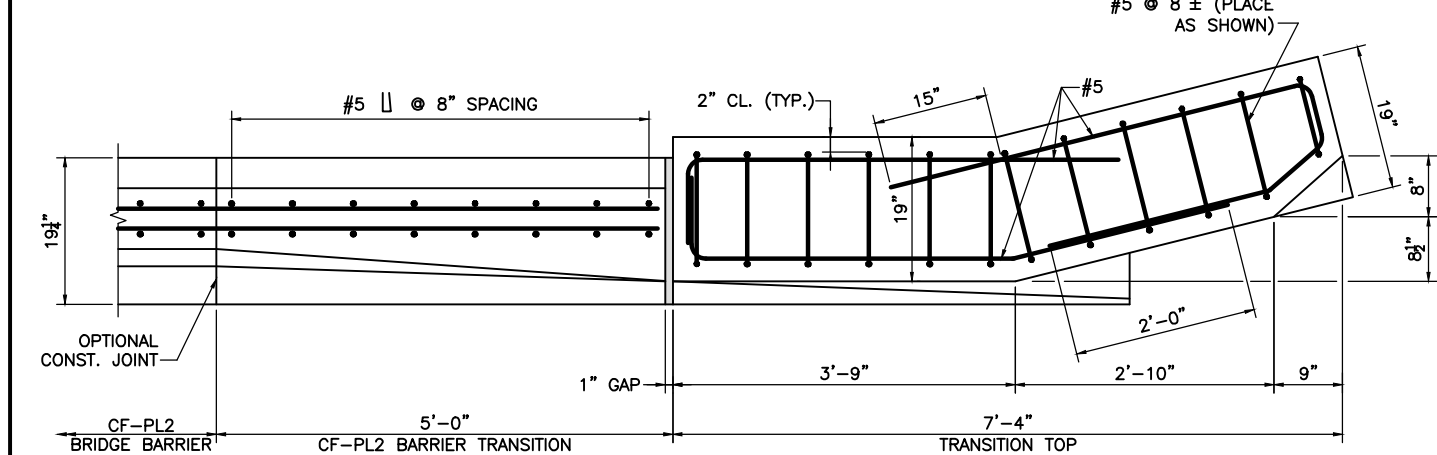
Date: June 2013



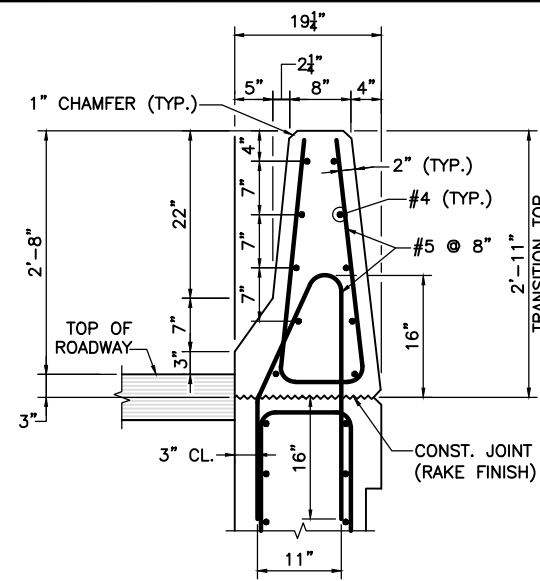
PLAN
SCALE: 1" = 1'-0"



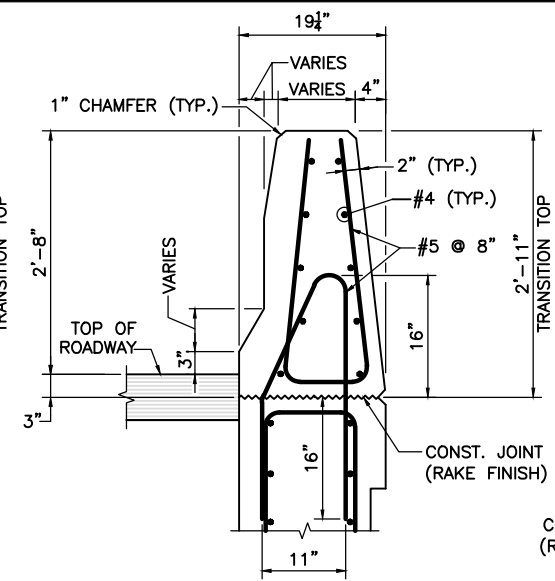
ELEVATION
SCALE: 1" = 1'-0"



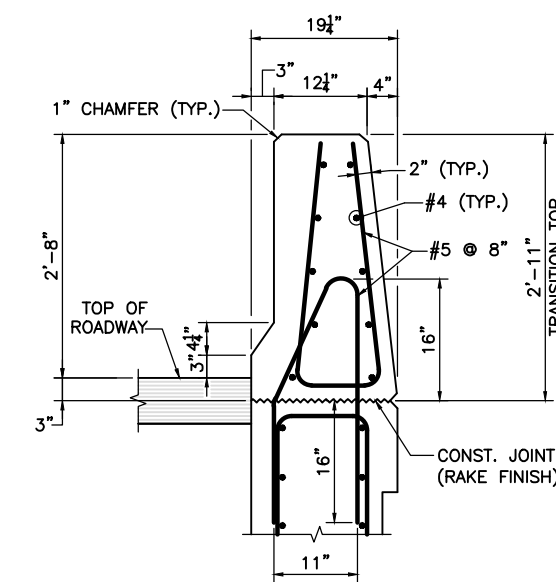
SECTION 1
SCALE: 1" = 1'-0"



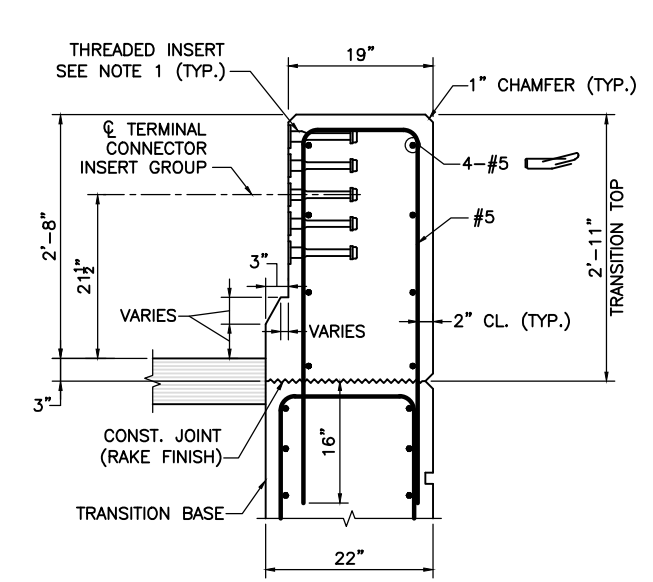
SECTION 2
TYPICAL CF-PL2 BRIDGE BARRIER
SCALE: 1" = 1'-0"



SECTION 3
SCALE: 1" = 1'-0"



SECTION 4
SCALE: 1" = 1'-0"



SECTION 5
SCALE: 1" = 1'-0"

CITY/TOWN
STREET/ROUTE # OR NAME

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	6	X

PROJECT FILE NO. XXXXXX

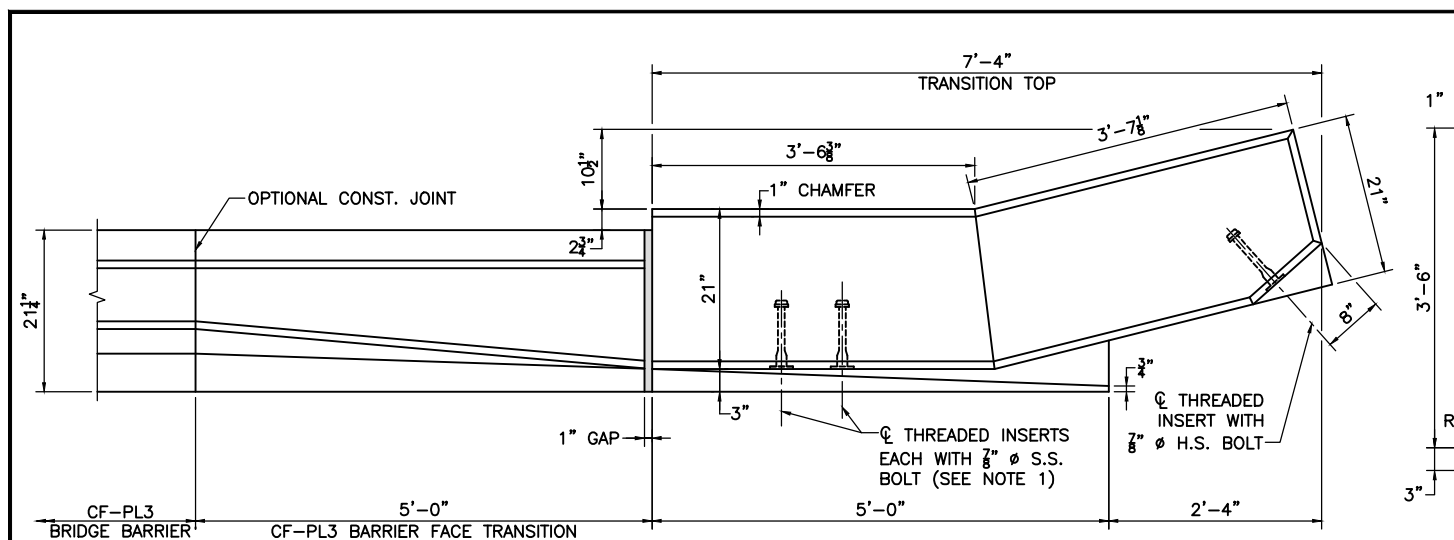
NOTES:

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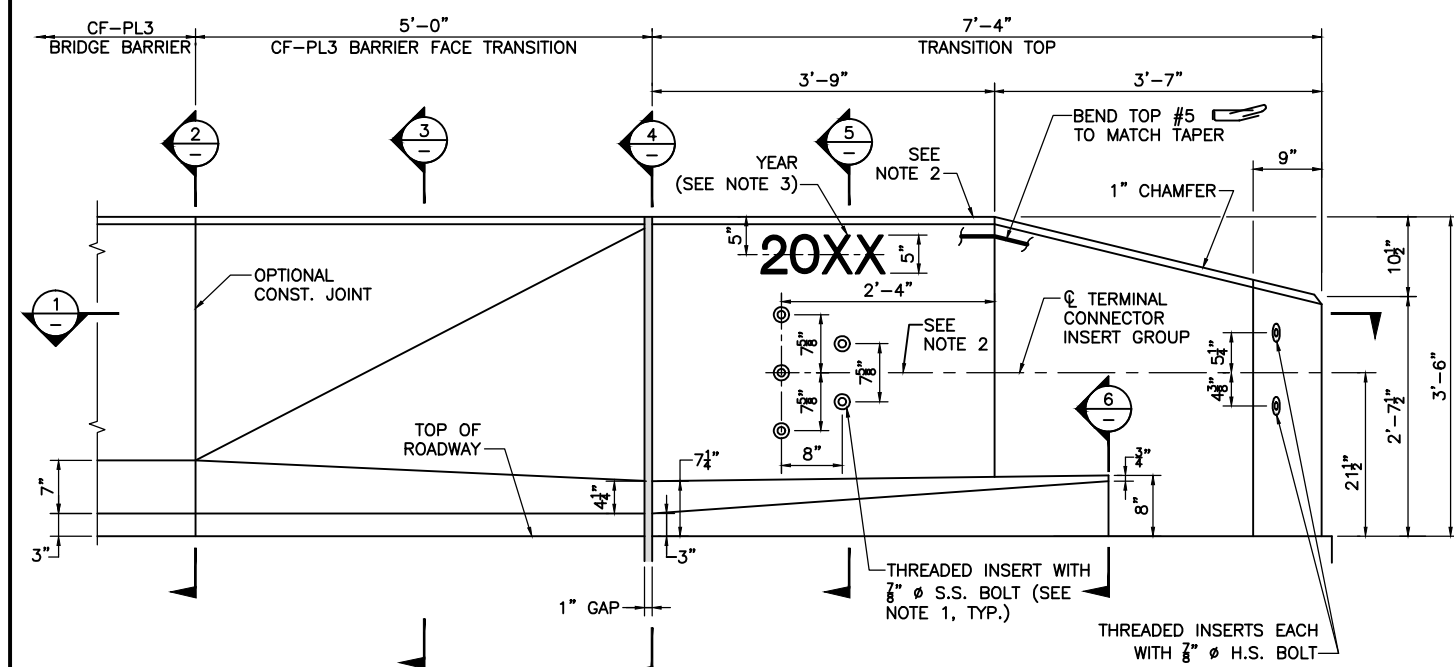
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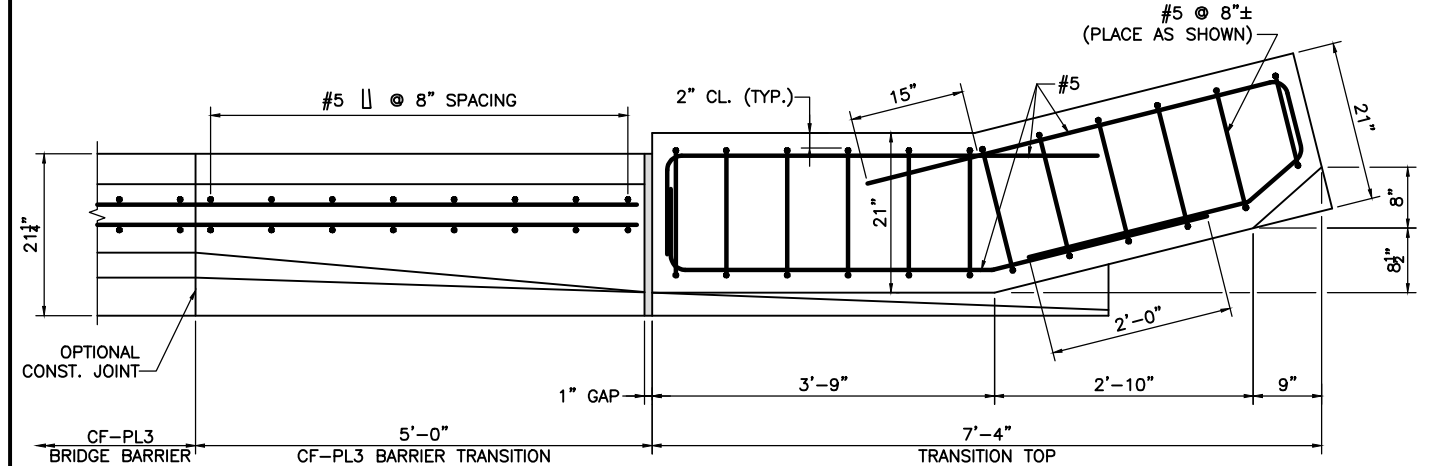
TOP OF PRECAST HIGHWAY GUARDRAIL TRANSITION FOR CF-PL2 BARRIER



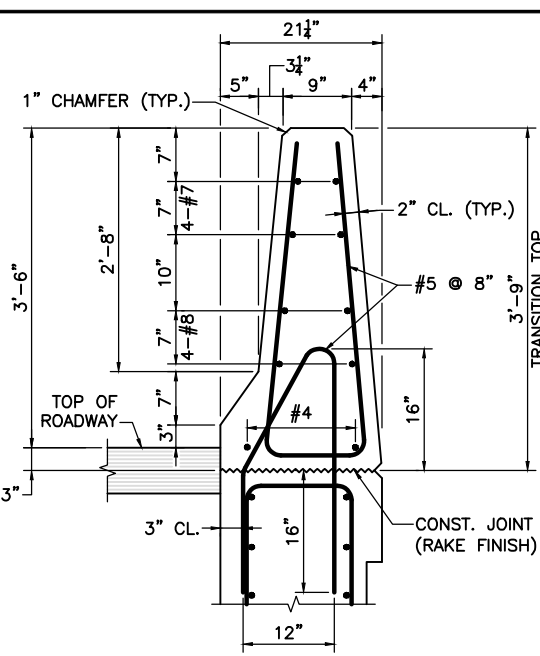
PLAN
SCALE: 1" = 1'-0"



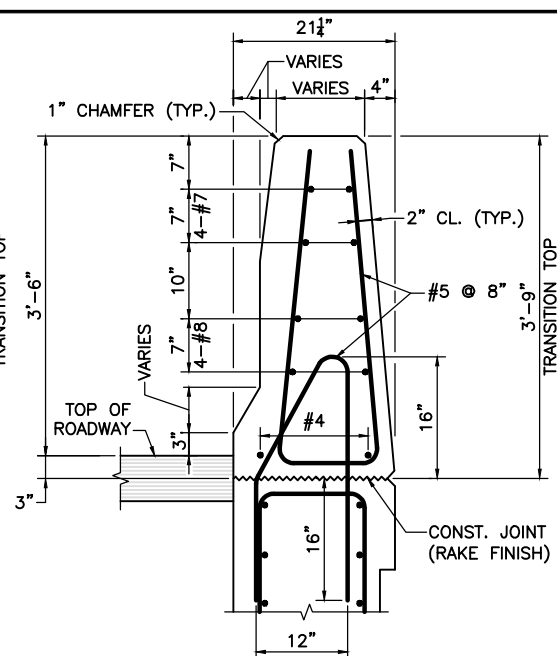
ELEVATION
SCALE: 1" = 1'-0"



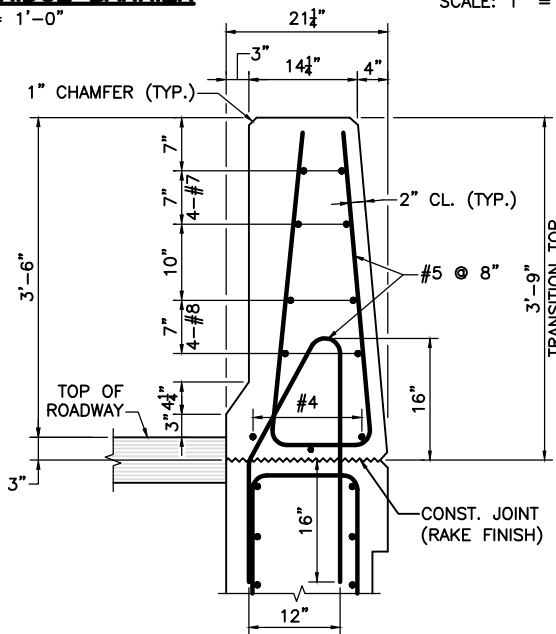
SECTION 1
SCALE: 1" = 1'-0"



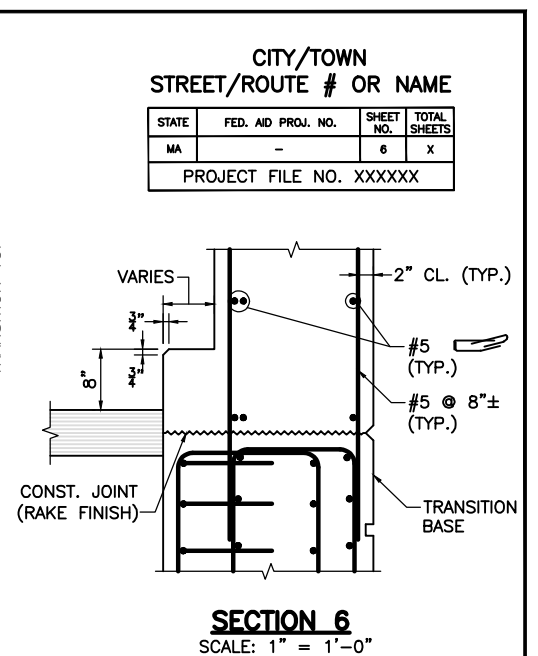
SECTION 2
TYPICAL CF-PL3 BRIDGE BARRIER
SCALE: 1" = 1'-0"



SECTION 3
SCALE: 1" = 1'-0"



SECTION 4
SCALE: 1" = 1'-0"



SECTION 5
SCALE: 1" = 1'-0"

CITY/TOWN STREET/ROUTE # OR NAME			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	6	X
PROJECT FILE NO. XXXXXX			

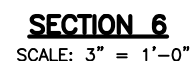
NOTES:

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- ALL CONCRETE FOR THE PRECAST HIGHWAY GUARDRAIL TRANSITION SHALL BE 5000 PSI, 3", 685 HP CEMENT CONCRETE.
- LIFTING DEVICES (NOT SHOWN), INCLUDING THEIR NUMBER AND LOCATION, SHALL BE DESIGNED AND DETAILED BY THE PRECASTER. THEY SHALL BE GALVANIZED AND SHALL BE PLACED AND RECESSED IN POCKETS TO PROVIDE 1 1/2" CLEAR COVER TO THE FACE OF THE TRANSITION CONCRETE. THESE DEVICES SHALL BE CLEARLY SHOWN ON THE SHOP DRAWINGS ALONG WITH ALL SUPPORTING CALCULATIONS AND/OR CATALOG CUTS. ONCE THE PRECAST TRANSITION IS SET IN PLACE, THE LIFTING DEVICE POCKETS SHALL BE FILLED WITH A NON-SHRINK GROUT THAT MATCHES THE COLOR OF THE TRANSITION CONCRETE WHEN CURED AND THE FILLED POCKETS SHALL BE RUBBED WITH A CORUNDUM STONE TO BLEND OUT THE JOINTS.

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DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

TOP OF PRECAST HIGHWAY GUARDRAIL TRANSITION FOR CF-PL3 BARRIER



BR-2 RAILING BACKFILL
SCALE: $\frac{1}{2}" = 1'-0"$

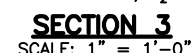
1. THREADED INSERTS SHALL BE PREQUALIFIED BY THE MANUFACTURER AS BEING CAPABLE OF DEVELOPING A NOMINAL SHEAR RESISTANCE OF 20 KIPS PER $\frac{7}{8}$ " ϕ S.S. BOLT. S.S. BOLTS SHALL BE $\frac{7}{8}$ " ϕ x $1\frac{1}{2}$ " LONG FULLY THREADED AISI TYPE 304N STAINLESS STEEL. INSERTS FOR $\frac{7}{8}$ " S.S. BOLTS SHALL BE CAST-IN-PLACE AND GALVANIZED.
2. ALL CONCRETE FOR THE BR-2 RAILING AND HIGHWAY GUARDRAIL TRANSITION SHALL BE 5000 PSI, $\frac{3}{4}$ IN, 685 HP CEMENT CONCRETE.
3. USE LATEST CONTRACT COMPLETION YEAR IN EFFECT WHEN THE FIRST HIGHWAY GUARDRAIL TRANSITION IS CAST.



SECTION 1
SCALE: 1 $\frac{1}{2}$ " = 1'-0"



SECTION 2
SCALE: 1" = 1'-0"



HIGHWAY GUARDRAIL TRANSITION FOR BR-2 RAILING

SHEET XX OF XX SHEETS BRIDGE NO. X-XX-XXX (XXX)

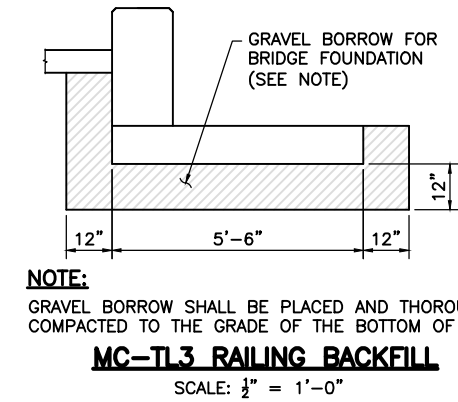
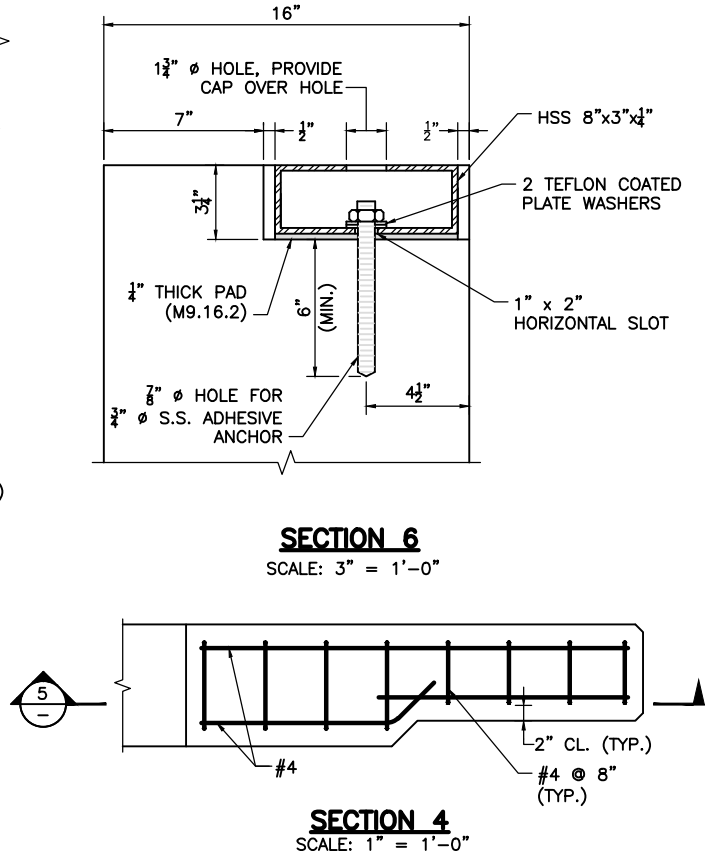
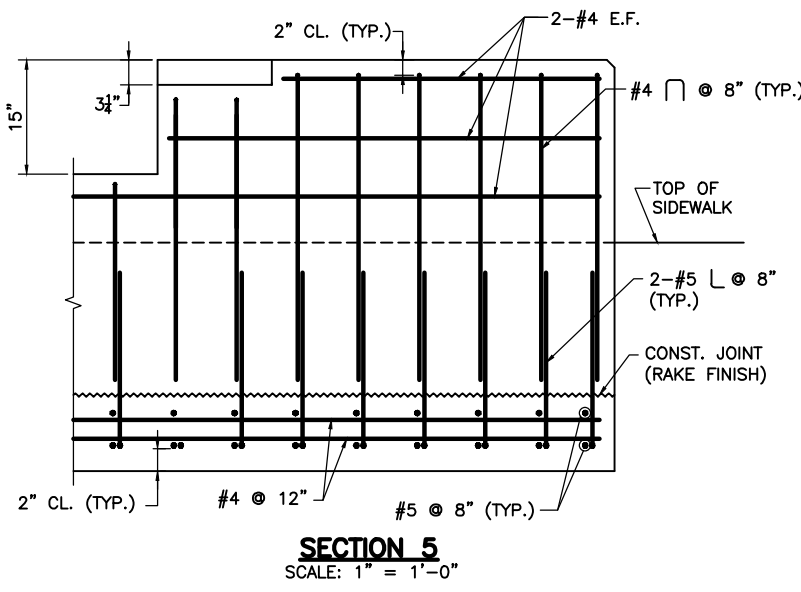
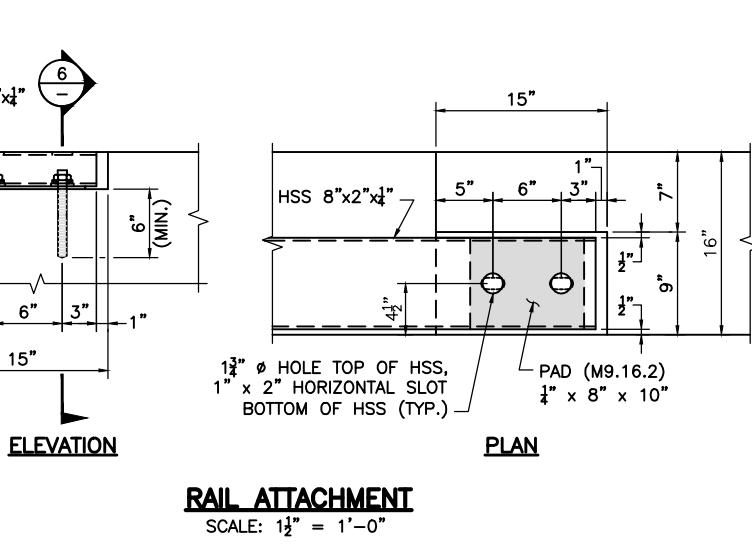
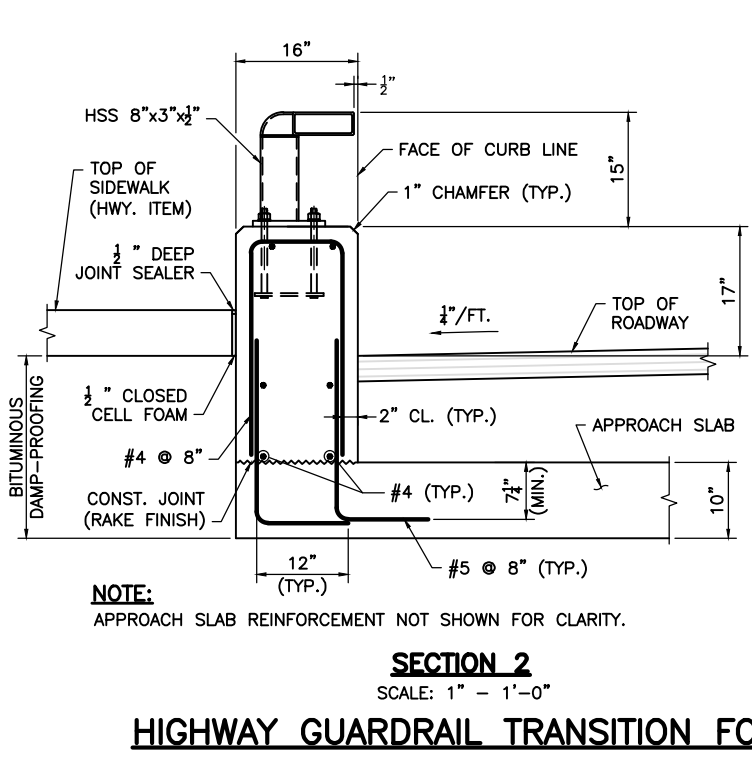
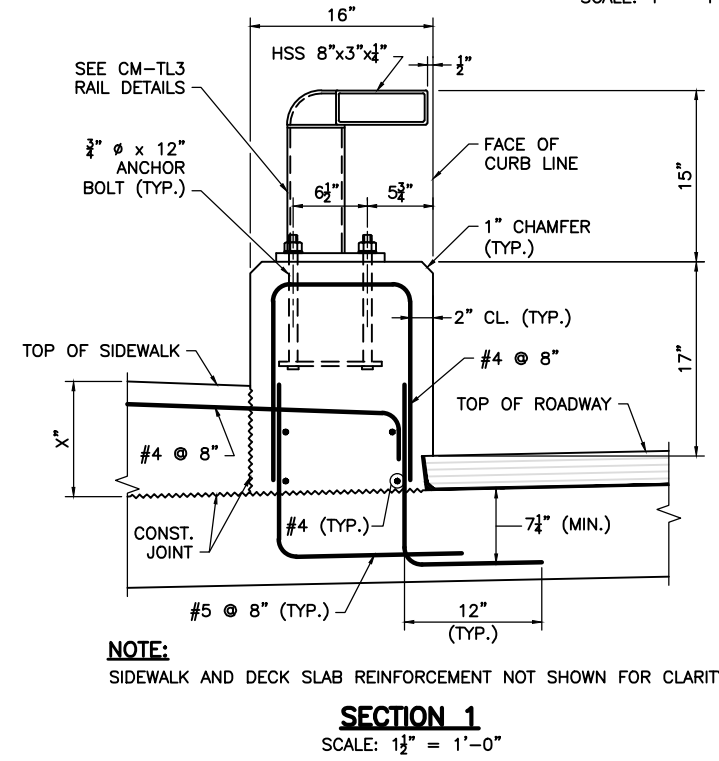
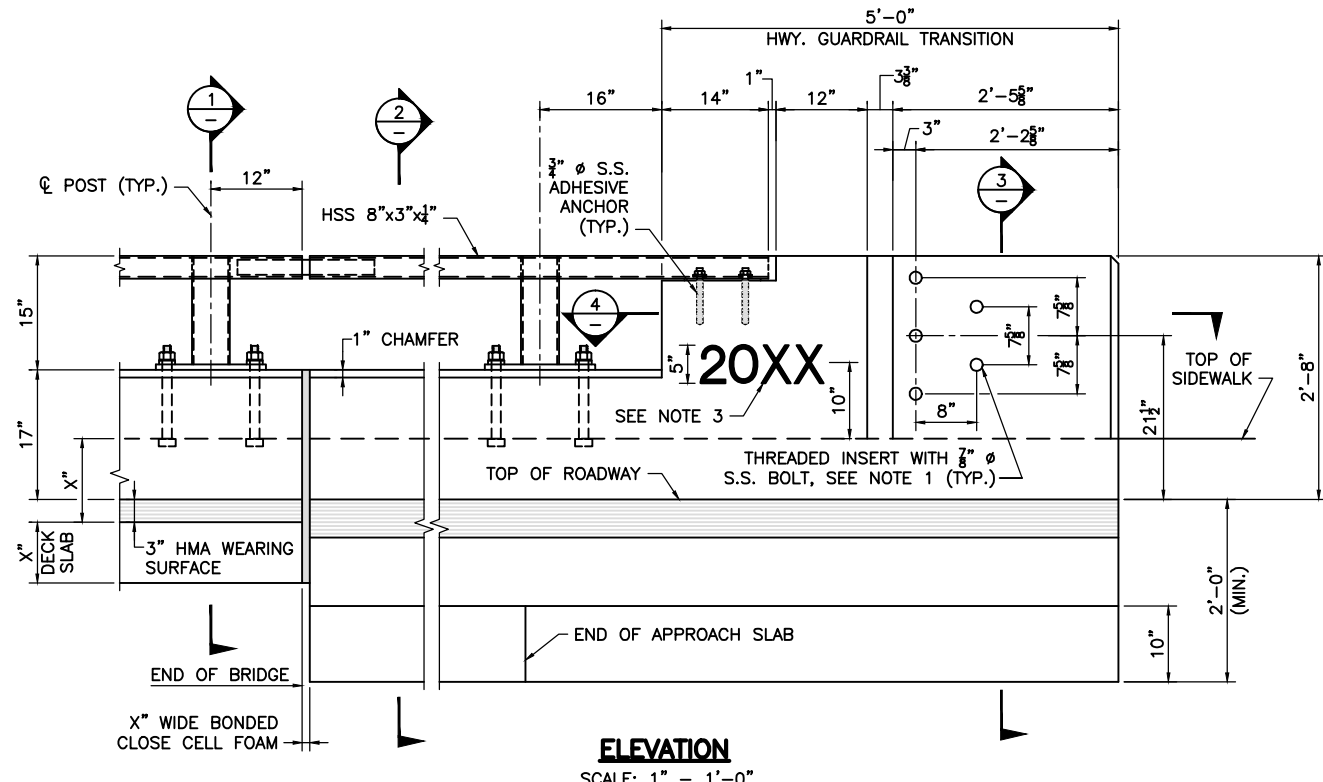
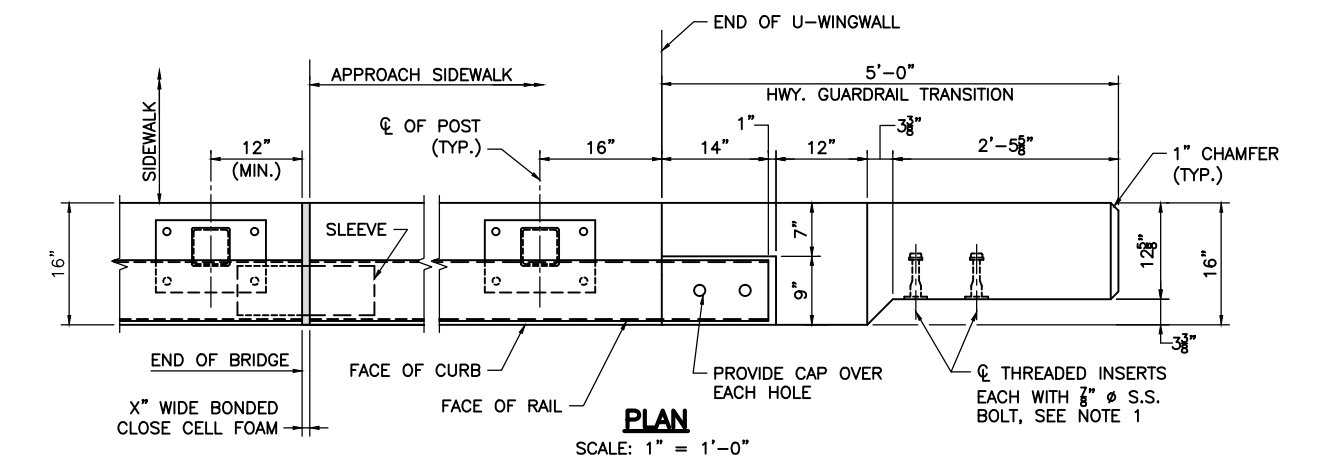
Date: June 2013

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
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CITY/TOWN
STREET/ROUTE # OR NAME

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	X	X

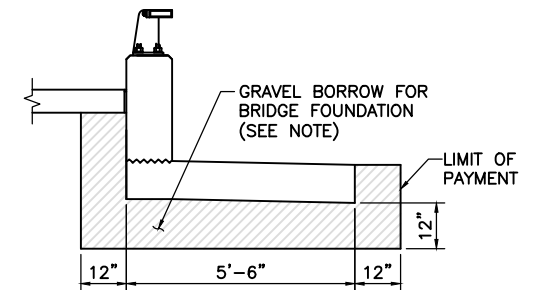
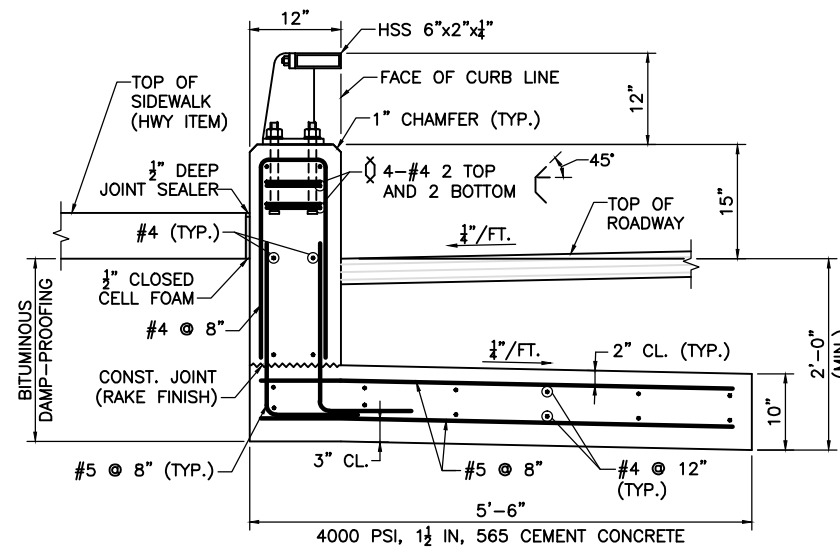
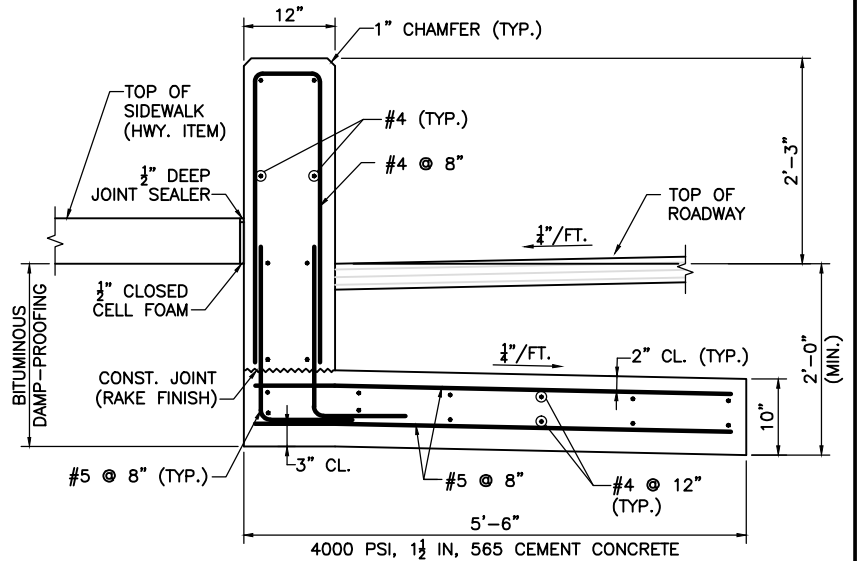
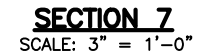
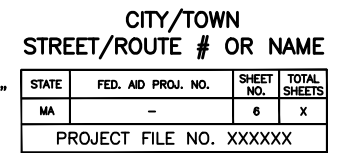
PROJECT FILE NO. XXXXXX



NOTE:
GRAVEL BORROW SHALL BE PLACED AND THOROUGHLY COMPACTED TO THE GRADE OF THE BOTTOM OF THE SLAB.

- NOTES:
1. THREADED INSERTS SHALL BE PREQUALIFIED BY THE MANUFACTURER AS BEING CAPABLE OF DEVELOPING A NOMINAL SHEAR RESISTANCE OF 20 KIPS PER 3/4" Ø S.S. BOLT. S.S. BOLTS SHALL BE 3/4" Ø x 1 1/2" LONG FULLY THREADED AISI TYPE 304N STAINLESS STEEL. INSERTS FOR 3/4" S.S. BOLTS SHALL BE CAST-IN-PLACE AND GALVANIZED.
 2. ALL CONCRETE FOR THE CM-TL3 RAILING AND HIGHWAY GUARDRAIL TRANSITION SHALL BE 5000 PSI, 3/4" IN, 685 HP CEMENT CONCRETE.
 3. USE LATEST CONTRACT COMPLETION YEAR IN EFFECT WHEN THE FIRST HIGHWAY GUARDRAIL TRANSITION IS CAST.

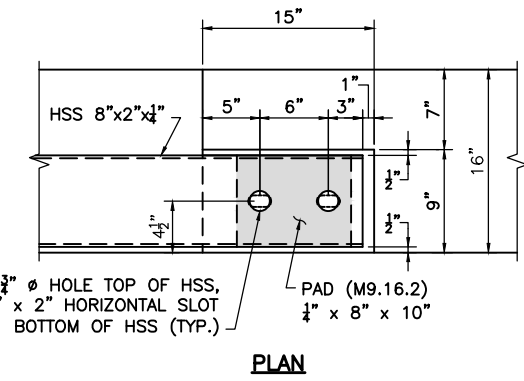
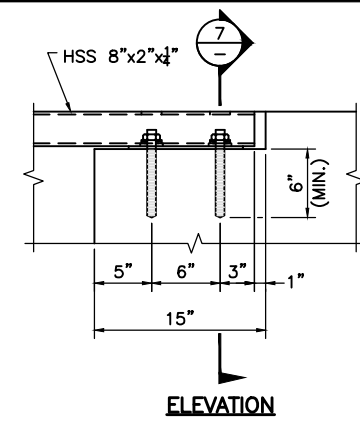
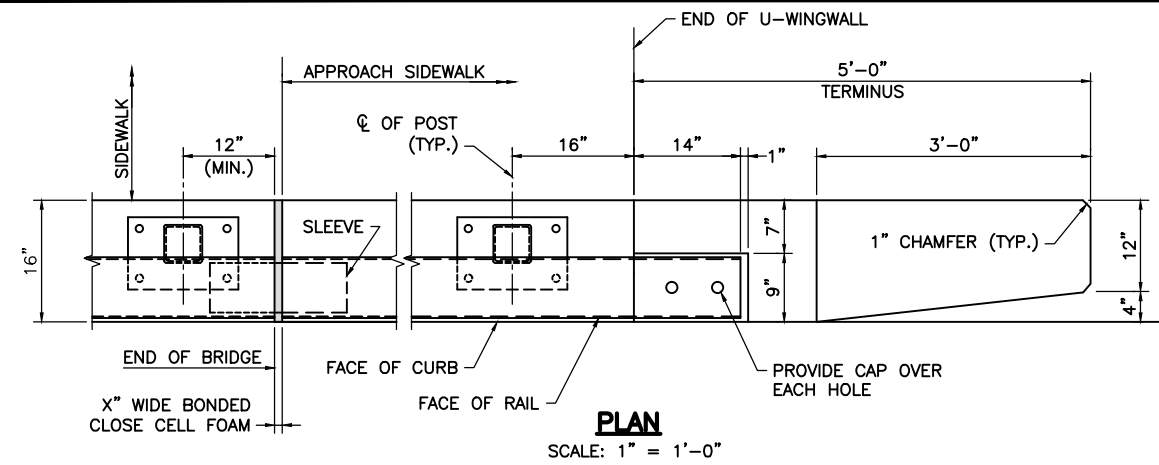
MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



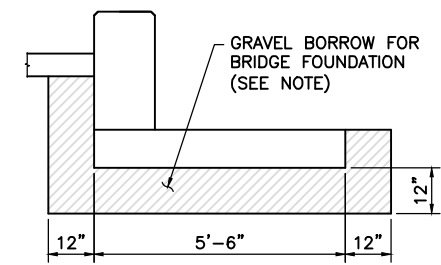
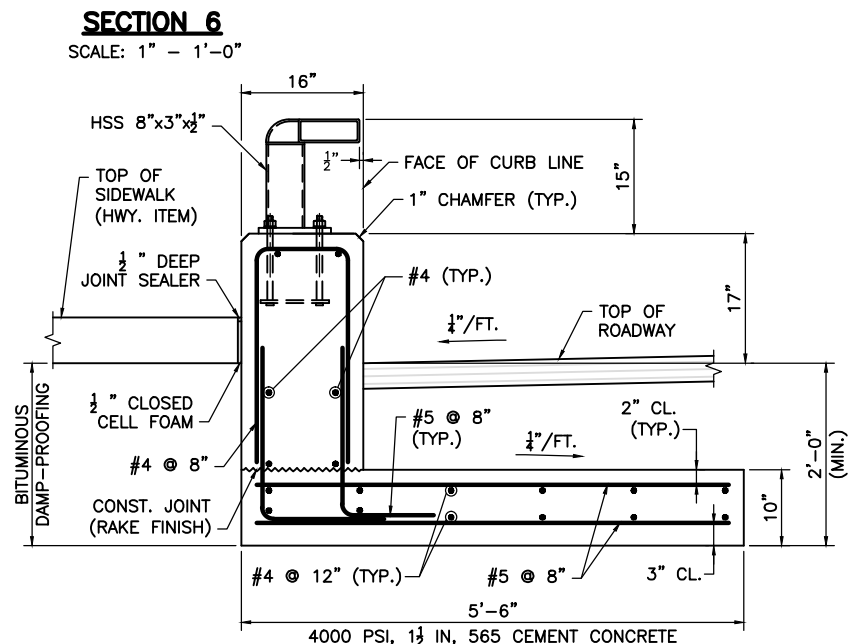
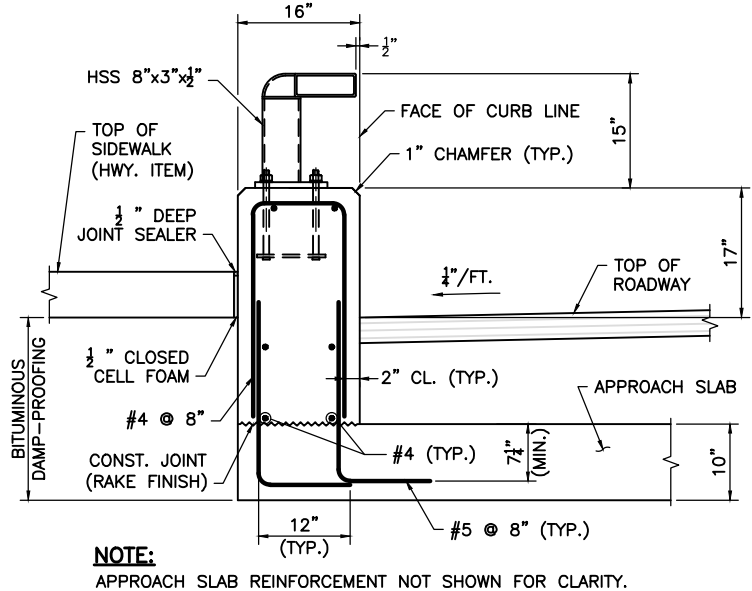
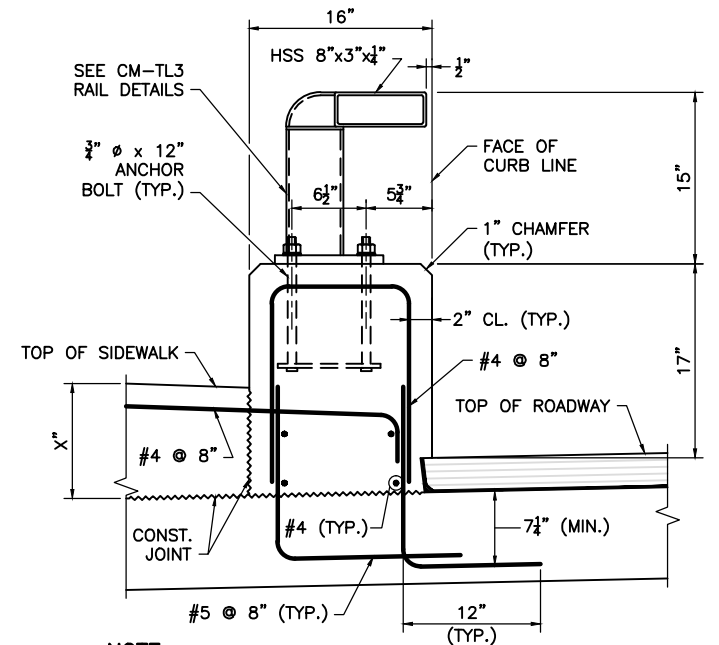
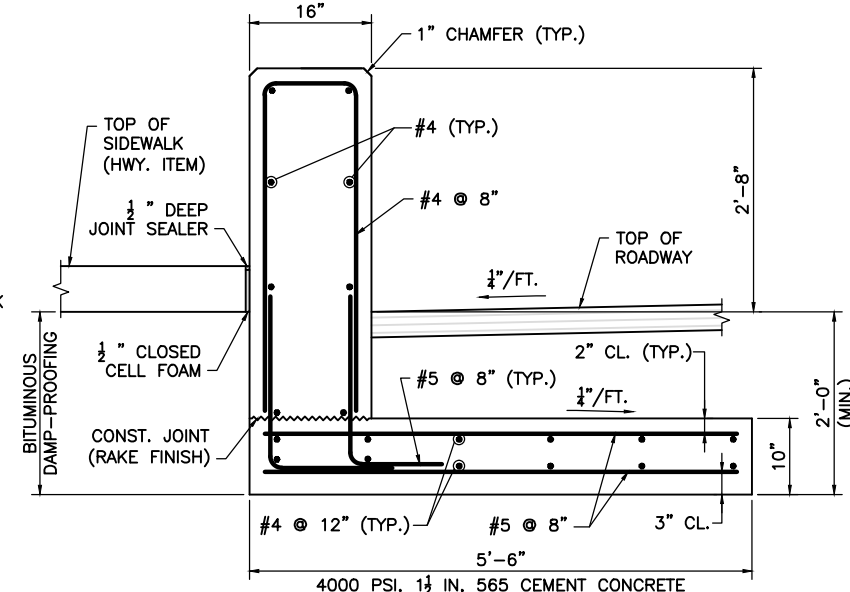
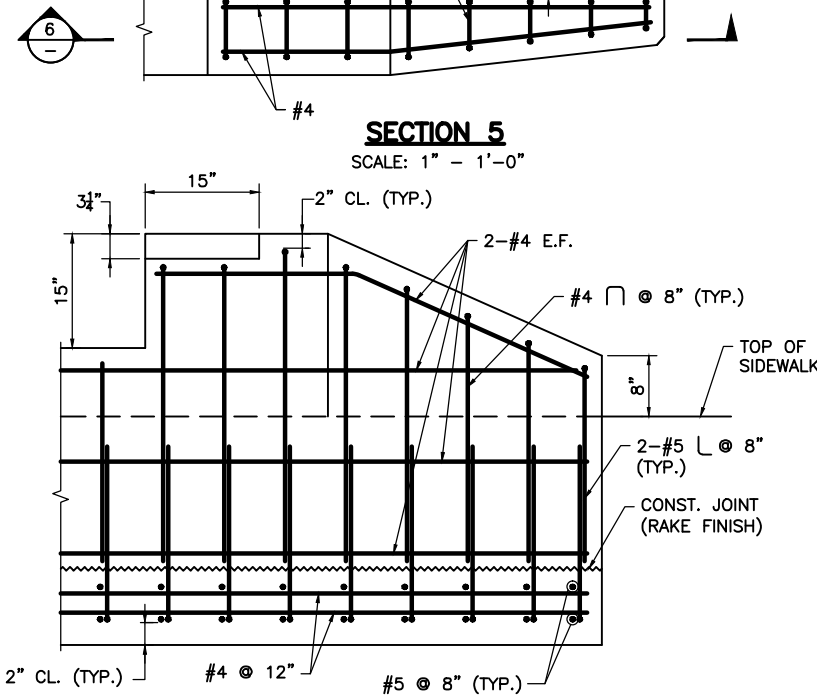
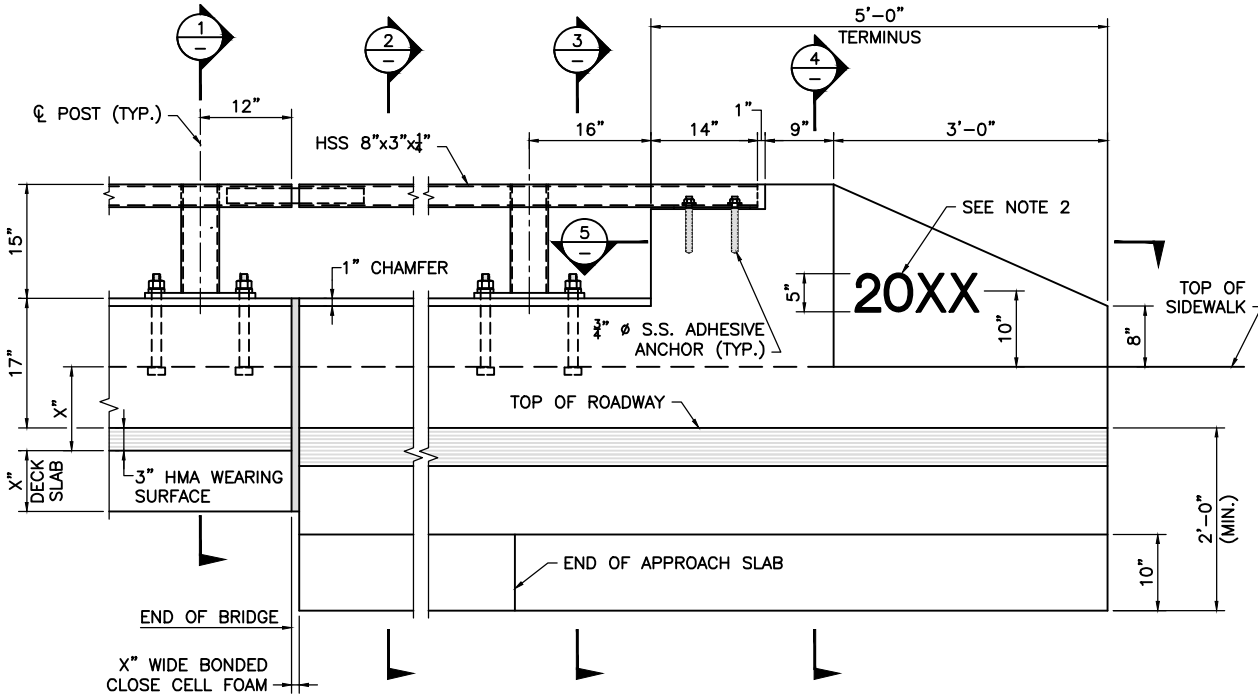
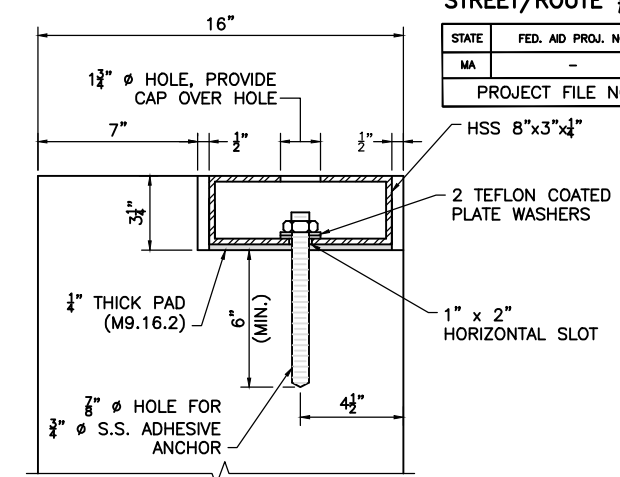
CITY/TOWN
STREET/ROUTE # OR NAME

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	-	X	X

PROJECT FILE NO. XXXXXX



RAIL ATTACHMENT
SCALE: 1 1/2" = 1'-0"



NOTE:
GRAVEL BORROW SHALL BE PLACED AND THOROUGHLY COMPACTED TO THE GRADE OF THE BOTTOM OF THE SLAB.

MC-TL3 RAILING BACKFILL
SCALE: 1 1/2" = 1'-0"

- NOTES:**
- ALL CONCRETE FOR THE MC-TL3 RAILING AND TERMINUS SHALL BE 5000 PSI, 3/4" IN, 685 HP CEMENT CONCRETE.
 - USE LATEST CONTRACT COMPLETION YEAR IN EFFECT WHEN THE FIRST TERMINUS IS CAST.

MONTH DD, YYYY	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

TERMINUS FOR CM-TL3 BRIDGE RAILING